

		A		B		C		D	
		DO NOT SCALE		IF IN ANY DOUBT-ASK					

1

2

3

4

	DATUM FACE
	SURFACE FINISH 63 μ IN
	FLATNESS 0.002/1
	PERPENDICULAR 0.002/1
	DOWEL HOLES TO H8
	ANGULAR $\pm 1^\circ$
	PARALLEL $\pm 0.002/1$

NOTE 1
RIVETS FILED AND POLISHED TO
BE DISCREET AS POSSIBLE

4	82.83	10/21/2	missing blade detail
	GRID	DATE	ALTERATION

 REPORT ANY ERRORS	PROJECTION	NAME	ASSEMBLY
		PART N°	
		MAT'L	BMS
		FINISH	NATURAL
		N° OFF	1 OFF

TOLERANCES	
DIMENSIONS ARE IN INCHES	
UNLESS OTHERWISE STATED GENERAL TOLERANCE $\pm 1/64"$	
ANGULAR DIMENSIONS $\pm 1^\circ$	

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DESCRIPTION			
PHASE 1 MECHANICAL M1 CENTRE SQUARE			
DRAWN	E.CODY	DATE	10-5-2011
SCALE	NTS	DWG N°	TBA
CHKD		SHEET	3 of 3
			A4