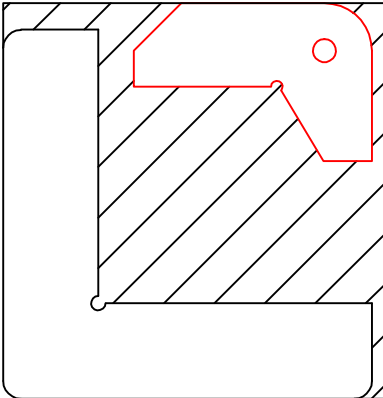


A	B	C	D
DO NOT SCALE	IF IN ANY DOUBT-ASK		

Fig 1 - 1:2



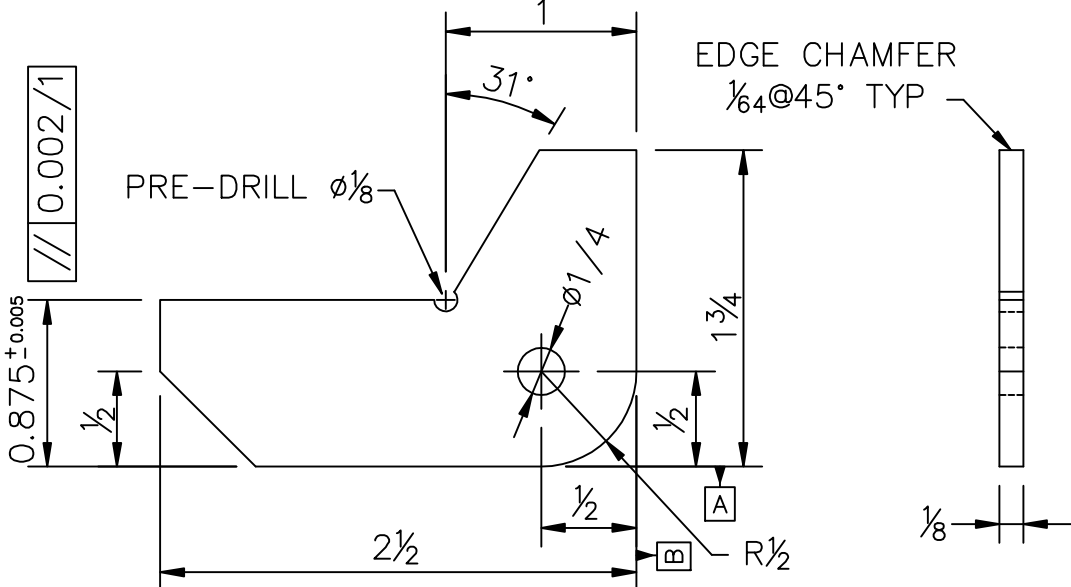
NOTE 1
USE OFF-CUT FROM
CENTRE SQUARE
SEE Fig 1 ABOVE

DATUM FACE

SURFACE FINISH 63 μ IN

FLATNESS 0.002/1

ANGULAR $\pm$ 30 MINUTES



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PROJECTION			NAME		DRILL ANGLE GAUGE		TOLERANCES		DESCRIPTION					
	GRID	DATE	ALTERATION	PART N ^o			UNLESS OTHERWISE STATED DIMENSIONS TO ONE DECIMAL PLACE (0.00) $\pm$ 0.010" DIMENSIONS TO TWO DECIMAL PLACES (0.000) $\pm$ 0.004" ALL OTHER DIMENSIONS $\pm$ 1/64" UNLESS STATED ANGULAR DIMENSIONS $\pm$ 1/2°		PHASE 1 MECHANICAL M1 DRILL ANGLE GAUGE					
				MAT'L	BMS				DRAWN	E.CODY	DATE	20/9/13		
				FINISH	NATURAL				SCALE	1 : 1		DWG N ^o	DG-001	REV 1
				N ^o OFF	1 OFF				CHKD			SHEET	1 of 1	
			REPORT ANY ERRORS							A4				