

DO NOT SCALE IF IN ANY DOUBT-ASK

CHAMFERS 1@45° TYP

SECTION ON C-L

45

40 A/F

50

150

100

60

ø50 (stock)

(1/2")

(1/4")

7

14

14 PARALLEL KEYWAY

(1/2") TAPER KEYWAY FOR GIB KEY

TITLE: KEYED SHAFT
MAT'L: EN1A (BMS)
SCALE: 1:1
QTY: 20 OFF

TITLE: KEYED SHAFT
MAT'L: EN1A (BMS)
SCALE: 1:1
QTY: 20 OFF

TOLERANCES				DESCRIPTION			
UNLESS OTHERWISE STATED DIMENSIONS TO ONE DECIMAL PLACE (0.0) ± 0.10mm DIMENSIONS TO TWO DECIMAL PLACES (0.00) ± 0.025mm ALL OTHER DIMENSIONS ± 0.5mm UNLESS STATED ANGULAR DIMENSIONS ± 0.5°				PHASE 2 MECHANICAL KEY EXERCISE			
SCALE	E.CODY	DATE	30-8-11				
DRAWN	1:1	CHKD					
DWG N°		SHEET	1 of 1	A3			

ALL DIMENSIONS IN METRIC

REMOVE ALL SHARP EDGES & BURRS

PROJECTION

REPORT ANY ERRORS

NAME

PART N°

MAT'L

FINISH

N° OFF

FINE MACHINED