



**PROCEDURE TO PRODUCE A CONE**

- Draw elevation AGHK From given dimensions
  - Produce lines AK & GH to meet at O
  - Draw arc AG and divide into 6 equal parts  
A-B-C-D-E-F-G
  - With centre at O, draw arc AX & KY
  - Take chord distance X and step off 12 times around  
The arc AX to obtain A1-B1-C1 to C2-B2-A2
  - Join A1-B1-C1 ... C2-B2-A2 to O
  - The development required is then A1-A2-L1-K1
- ! NOTE NO ALLOWANCE HAS BEEN MADE FOR JOINING**

TOLERANCES		DESCRIPTION			
UNLESS OTHERWISE STATED DIMENSIONS TO ONE DECIMAL PLACE (0.0) ± 0.10mm DIMENSIONS TO TWO DECIMAL PLACES (0.00) ± 0.025mm ALL OTHER DIMENSIONS ± 0.5mm UNLESS STATED ANGULAR DIMENSIONS ± 0.5°		PROCEDURE TO PRODUCE A CONE			
SCALE	1:1	DATE	5-11-07		
DRAWN	E.CODY	CHKD	REV 2		
DWG N°		SHEET	A3		

PROJECTION	NAME
	PART N°
	MAT'L
	FINISH
REPORT ANY ERRORS	N° OFF

ALL DIMENSIONS IN METRIC	1	24/6/10	Updated border inserted
REMOVE ALL SHARP EDGES & BURRS	ALT No	GRID	DATE
			ALTERATION