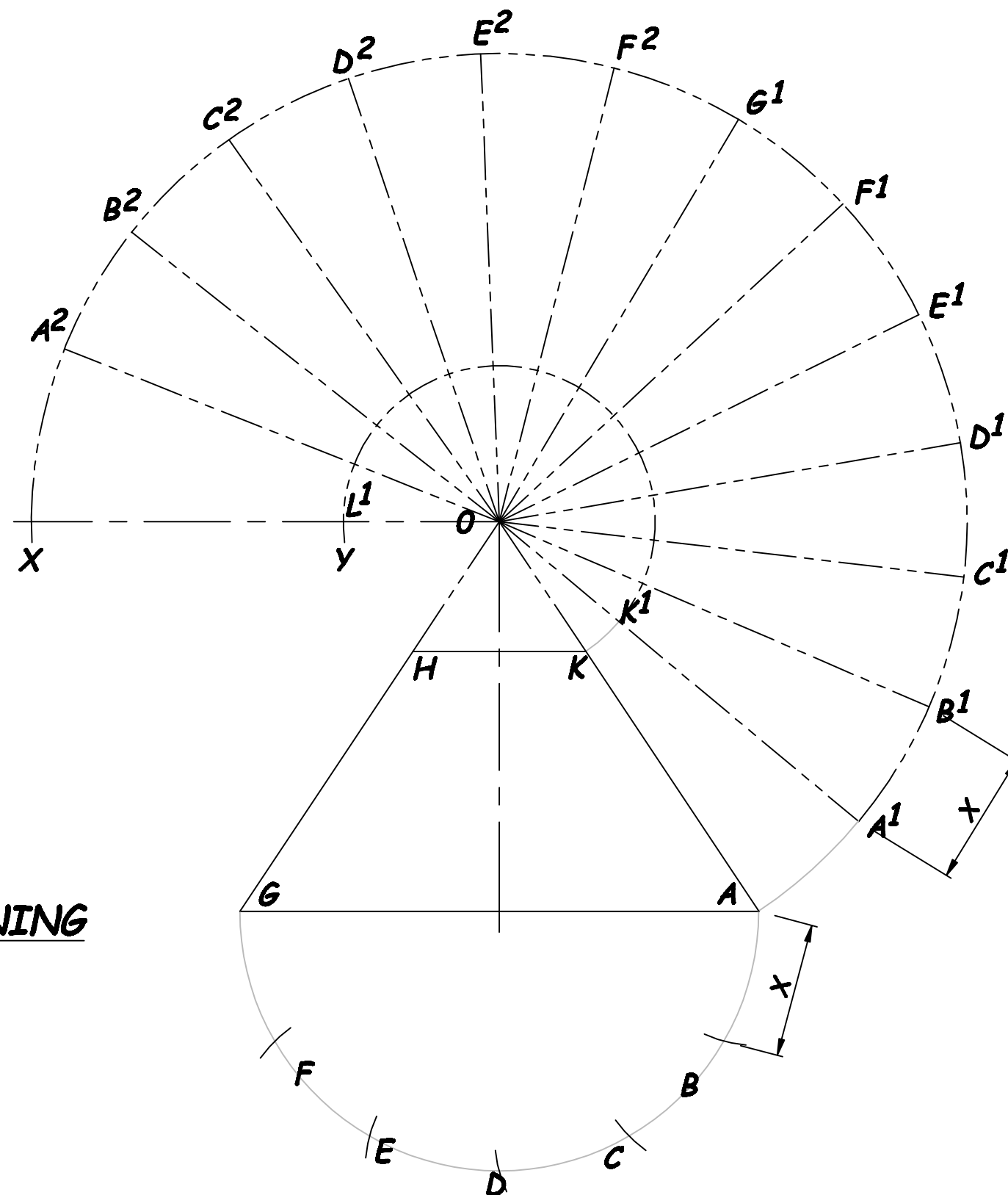


- 1
- 2
- 3
- ### PROCEDURE TO PRODUCE A CONE

 - Draw elevation AGHK From given dimensions
 - Produce lines AK & GH to meet at O
 - Draw arc AG and divide into 6 equal parts
A-B-C-D-E-F-G
 - With centre at O, draw arc AX & KY
 - Take chord distance X and step off 12 times around
The arc AX to obtain A1-B1-C1 to C2-B2-A2
 - Join A1-B1-C1 ... C2-B2-A2 to O
 - The development required is then A1-A2-L1-K1

! NOTE NO ALLOWANCE HAS BEEN MADE FOR JOINING



TOLERANCES				DESCRIPTION			
<div> <div>PROJECTION</div> <div> </div> <div>REPORT ANY ERRORS</div> </div>				PROCEDURE TO PRODUCE A CONE			
				UNLESS OTHERWISE STATED	SCALE		
				DIMENSIONS TO ONE DECIMAL PLACE (0.0) ± 0.10mm	1:1	DATE	5-11-07
				DIMENSIONS TO TWO DECIMAL PLACES (0.00) ± 0.025mm	DRAWN	E.CODY	CHKD
ALL OTHER DIMENSIONS ± 0.5mm UNLESS STATED				DWG N°	SHEET	REV	2
ANGULAR DIMENSIONS ± 0.5°							A3

ALL DIMENSIONS IN METRIC	1	24/6/10	Updated border inserted
REMOVE ALL SHARP EDGES & BURRS	ALT No	GRID	DATE
			ALTERATION