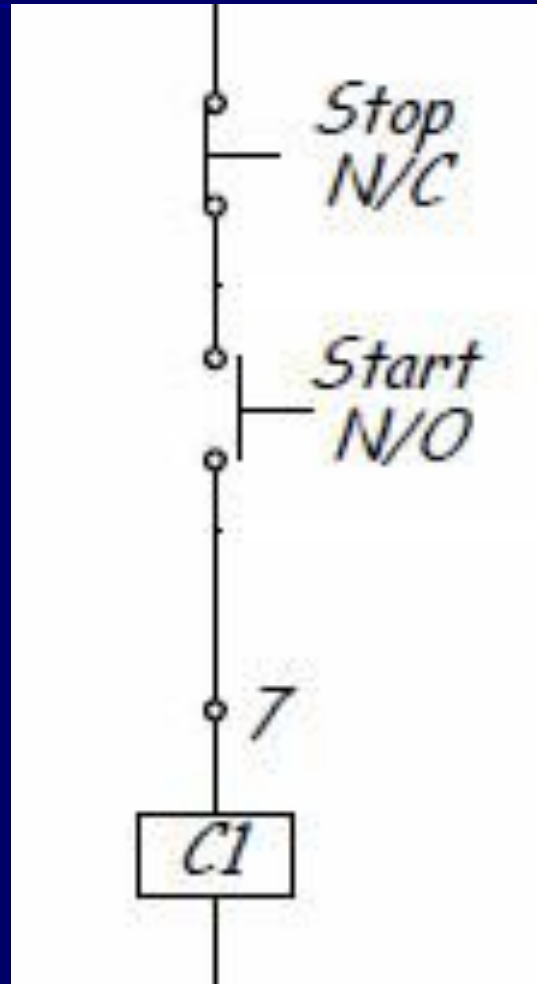
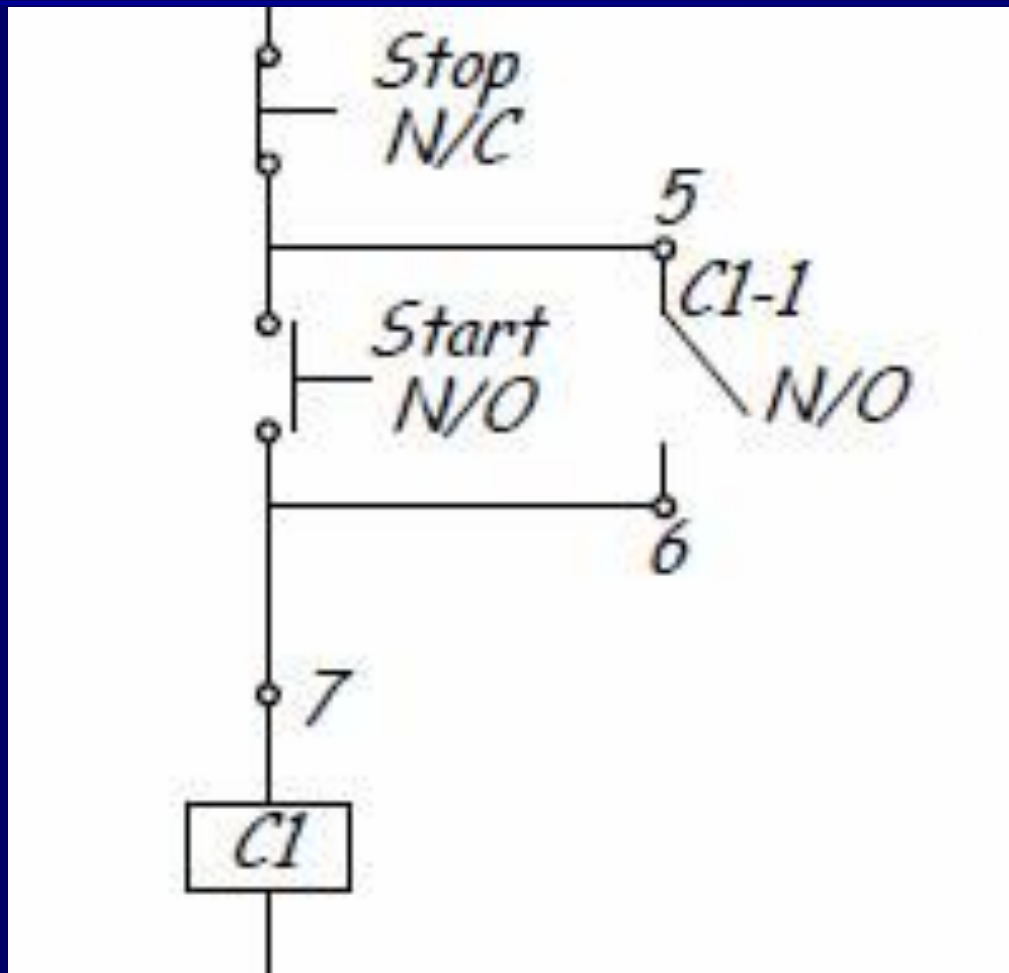


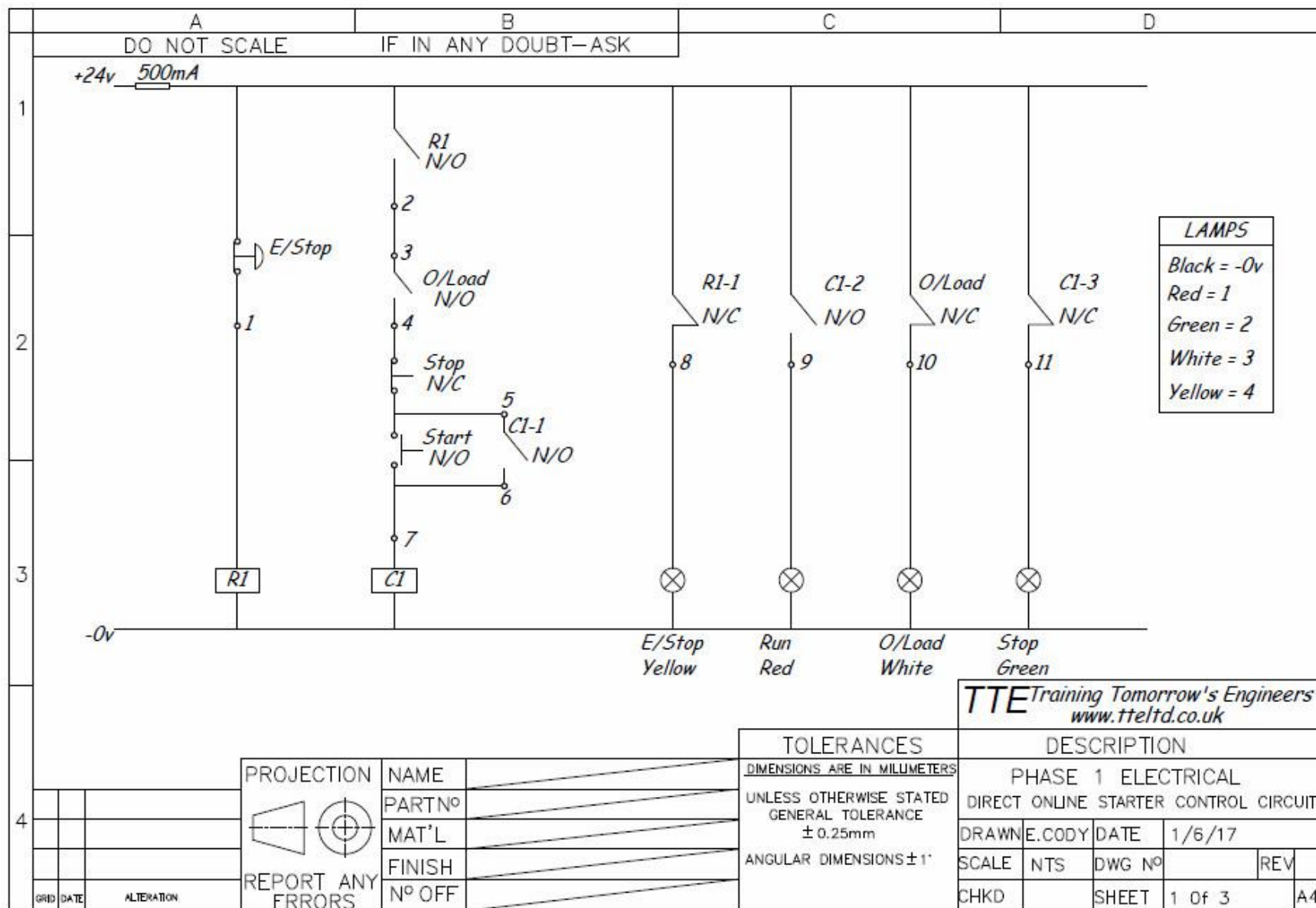
Motor Control Circuit And Assignment

Basic Stop Start Direct On Line (D.O.L)



Stop Start Circuit





A	B	C	D
DO NOT SCALE		IF IN ANY DOUBT-ASK	

		NAME	
		PART N°	
		MAT'L	
		FINISH	
		N° OFF	

TOLERANCES		DESCRIPTION	
DIMENSIONS ARE IN MILLIMETERS		PHASE 1 ELECTRICAL	
UNLESS OTHERWISE STATED		DIRECT ONLINE STARTER-REMOTE CIRCUIT	
GENERAL TOLERANCE		DATE 1/6/17	
$\pm 0.25\text{mm}$		DRAWN E.CODY	
ANGULAR DIMENSIONS $\pm 1^\circ$		SCALE NTS	
		DWG N°	
		REV	
CHKD		SHEET 3 of 3	
A4		A4	

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DESCRIPTION			
PHASE 1 ELECTRICAL			
DIRECT ONLINE STARTER-REMOTE CIRCUIT			
DRAWN	E.CODY	DATE	1/6/17
SCALE	NTS	DWG N°	REV
CHKD		SHEET	3 of 3
			A4

Electrical Worksheet – Direct-on-line

(D.O.L.) Starter

Objective : At the end of the session the trainee will be able to electrically connect, test, and operate, a direct-on-line starter and explain its theory of operation ;

- i) without a remote control unit.
- ii) with a remote control unit.

Relay Types

Method :

Using the information sheets (supplied), wire up the starter as the drawings, after each section demonstrate to the instructor your working circuit before moving on to the next stage. Use a separate 24 Volt Dc supply for stage 2

Equipment to be used will include :

- direct-on-line starter board.
- terminal screwdriver.
- spiral wrap.
- 24 Volt Dc Power Supply

All cables should be arranged in a neat and tidy fashion no excessive copper should be exposed beyond the terminal.

All terminations should be firm but not over-tightened.

Assessment :



- 1) Complete each stage of the direct on-line circuit starting with circuit diagram 1/3 Each stage must be visually inspected, tested and working before moving on to the next stage.
- 2) When the circuit is complete it must be inspected tested and marked by the training officer.
- 3) When all marking is completed and the supply has been isolated & disconnected. Remove all wires from the bottom connectors and the equipment shall be left in a tidy condition suitable for us and put away.

Produce a written assignment containing the following information:-

1) Explain the operation, use and construction of the following parts along with their symbols:

- A) Contactor
- B) Relay,
- C) Auxiliary terminals (construction not needed)
- D) Motor Overload Relay
- E) Stop, start button (construction not needed)
- F) Motor thermal switch and PTC Thermistor
- G) Emergency Stop (construction not needed)

- 2) Explain the theory and operation of the Direct online Starter board.
- 3) A 3 phase 400volt induction motor has a thermal switch inside the windings. The control voltage is 24 volts DC produce a diagram using the following components:
A contactor with one aux, emergency stop, 1x500mA fuse + 3x25A fuses, thermal switch, stop start buttons, Overload Relay with aux, 8pin Relay and a 3 phase 400v motor.

- 4) What are direct-on-line starters are used for..
- 5) Give a brief overview why we would use a star delta starter
- 6) Label and show using two separate diagrams how the terminals of a motor are connected in star and in Delta.

Label the diagram below