

## PHASE 1 INSTRUMENTS

### Project Write-up

Name:..... Group:.....

Module Title: Signal Conditioners

MODULE NO: I-5

PROJECT DESCRIPTION: Pressure to current Transducer (P/I).

Objective Nos: 1a and 2

Project No:Tn 1



## **PROJECT WRITE UP SHEET**

### **Principle/Theory of Operation**

**Draw a simple block diagram of the setup required to calibrate a P/I convertor. Include all inter-connections and labelling.**

**How could a 4-20 mA signal be converted to a voltage?**

## PHASE 1 INSTRUMENTS

### Project Write-up

Name:..... Group:.....

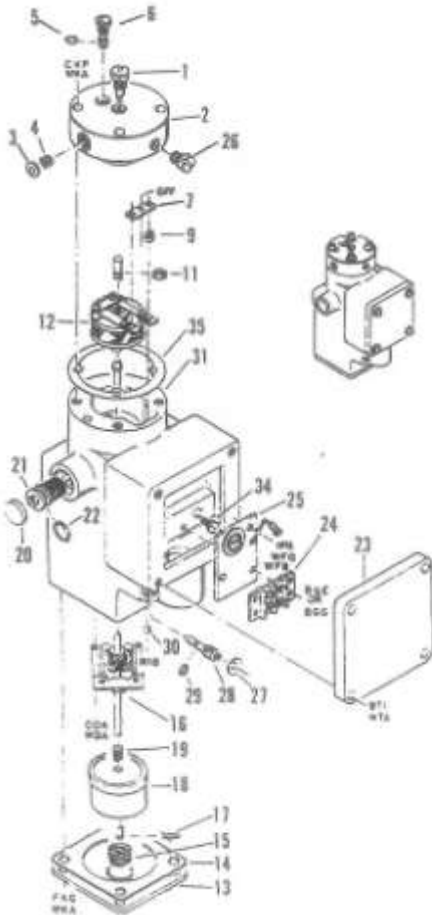
Module Title: Signal Conditioners

MODULE NO: S1 006 1

PROJECT DESCRIPTION: Current to Pressure Transducer (I/P)

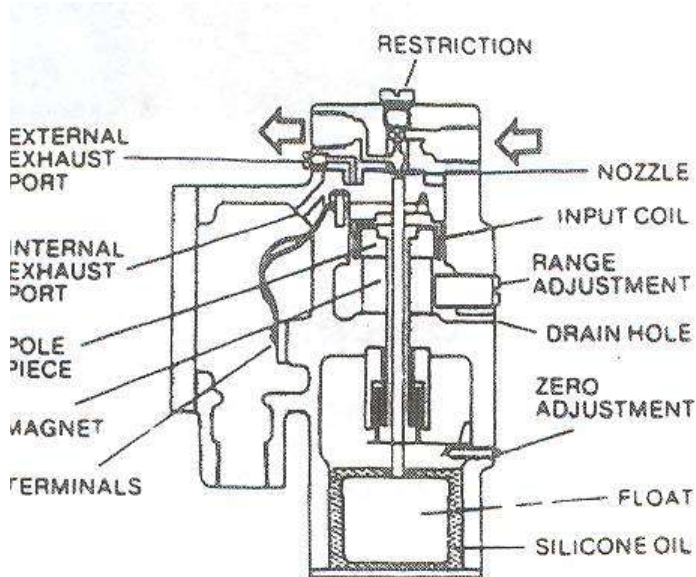
Objective Nos: 1b and 2

Project No:Tn 2



## PROJECT WRITE UP SHEET

### Principle/Theory of Operation



**What is the name of probably the most common and simplest type of I/P converter?**

**What piece of test equipment could be used to provide the input signal for the above I/P converter?**



## PHASE 1 INSTRUMENTS

### Project Write-up

**Module Title: Signal Conditioners**

**MODULE NO: S1 006 1**

**PROJECT DESCRIPTION: Current to Pressure Transducers (I/P's)**

#### **SUPPLEMENTARY QUESTIONS:**

The successful completion of these questions provide the additional competencies required for Module S1 006 1

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1. (a) What are signal conditioners used for?  
  
(b) What is the main disadvantage of using multiple conditioners?
  
2. (a) Briefly describe a practical example of where a current to Pressure (I/P) transducer may be used.  
  
(b) With reference to the example given in (a), draw a simple block diagram of the setup required to calibrate the loop. Include all inter-connections and labelling.

3. (a) Give a practical example of where a pressure to current (P/I) transducer may be typically used.
- (b) With reference to the above example, draw and label a simple block diagram of the loop.
4. What would be the standard outputs from an I/P converter if the following inputs were applied?
- |       |   |       |
|-------|---|-------|
| 4 mA  | - | ..... |
| 8 mA  | - | ..... |
| 12 mA | - | ..... |
| 16 mA | - | ..... |
| 20 mA | - | ..... |
5. Name three other types of signal conditioners and give a practical example of where these may typically be used.
6. An Rt/I transducer provides a 4 – 20 mA output over an input range of 0 - 50°C. What is the actual temperature being measured if the transducers output was 14.2 mA?

7. A typical P/I works on the principle of varying \_\_\_\_\_. As the distance between the \_\_\_\_\_ varies, so does the \_\_\_\_\_ which is measured and used to produce an output that is proportional to the \_\_\_\_\_ applied.
8. The Moores I/P transducer works on the principle of \_\_\_\_\_ law of \_\_\_\_\_. As current is applied to the \_\_\_\_\_, the float and \_\_\_\_\_ assembly moves \_\_\_\_\_ or \_\_\_\_\_ from the nozzle. This creates a back pressure which is proportional to the \_\_\_\_\_ applied, and produces a \_\_\_\_\_ to \_\_\_\_\_ output. The device must be mounted \_\_\_\_\_ because of the \_\_\_\_\_ which is used to make the float appear \_\_\_\_\_ and it also helps to absorb shock and \_\_\_\_\_.
9. Signal conditioners use the standard air and \_\_\_\_\_ supplies.
10. Draw a simple block diagram of the setup required to calibrate P/I convertor.  
Include all inter-connections and labelling.

**TRANSDUCER PROJECT**  
Module I-5 Signal Conditioners  
Project No: 1

**Exercise 1**

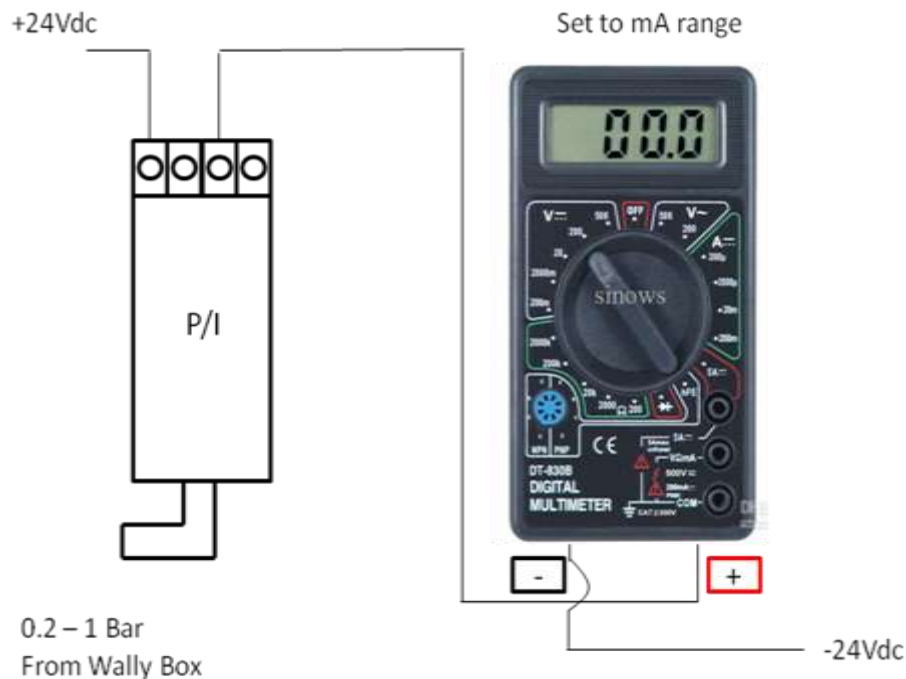
Obtain a P/I convertor and connect the signal port to either P1 or P2 of a Wally Box.

Following the calibration setup on page 7 of the Signal Convertor notebook, connect up the convertor ready for calibration.

Refer to the information sheet found with the convertors for individual connection details and the data plate on the convertor for the range.

Calibrate the unit and when complete the T.O. will check its accuracy.

**P/I CALIBRATION SETUP**



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## Exercise 2

Obtain an I/P convertor.

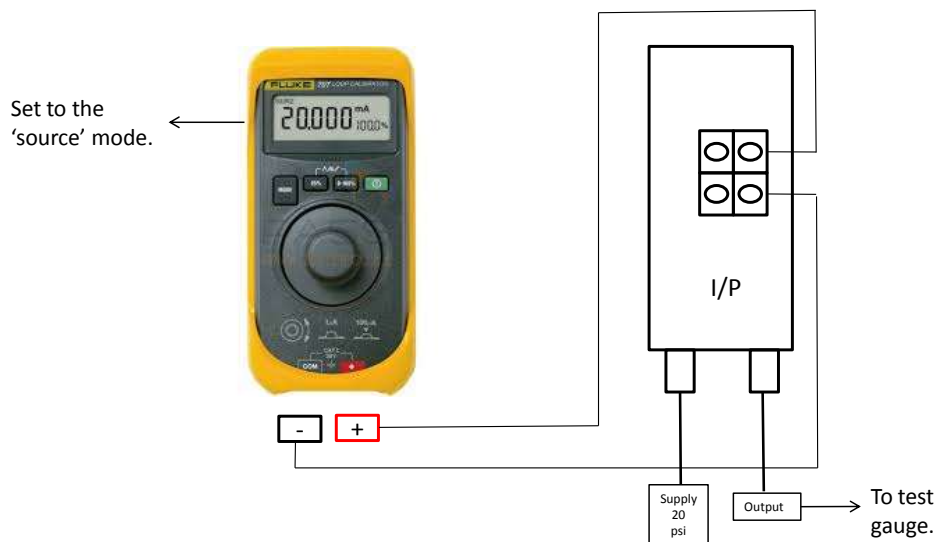
You will need a Druck 705 Lop Calibrator.

Following the calibration setup on page 7 of the Signal Convertor notebook, connect up the convertor ready for calibration. The output of the I/P should be connected to P3 of the Wally Box

Refer to the information sheet found with the convertors for individual connection details and the data plate on the convertor for the range.

Calibrate the unit and when complete the T.O. will check its accuracy.

### FOXBORO E69R CALIBRATION SETUP



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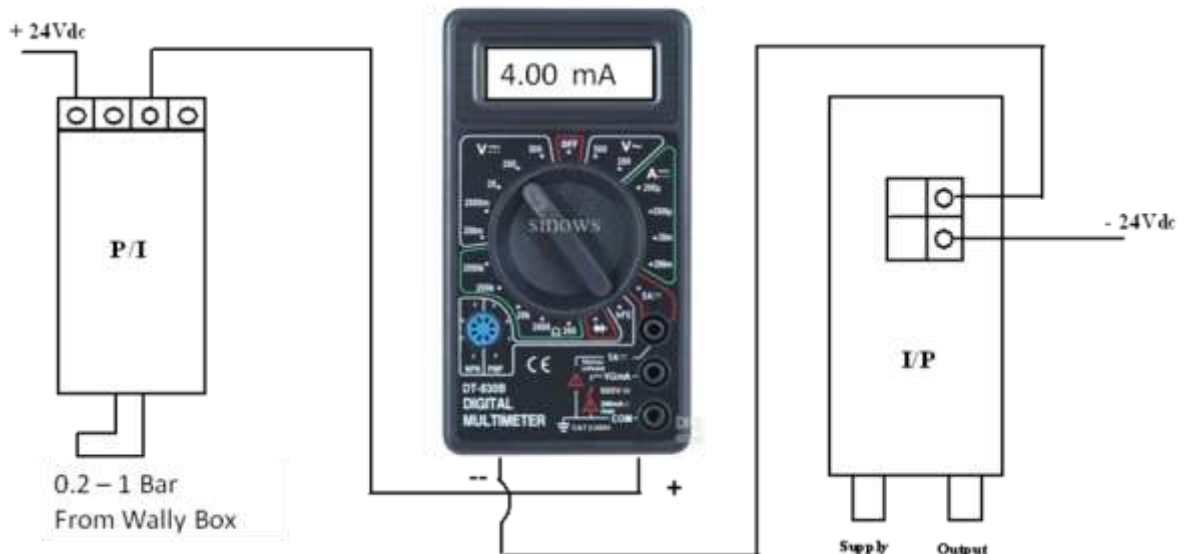
### Exercise 3

Using the two units from above connect the output of the P/I to the input of the I/P. using a mA measuring device to monitor the current between the devices. A connection diagram can be found with the convertors. Alter the input to the P/I and record the following:-

<i>Input Pressure</i>	<i>Current</i>	<i>Output Pressure</i>
0.2 Bar	mA	Bar
0.6 Bar	mA	Bar
1.0 Bar	mA	Bar

If there is any difference between the input pressure and the output pressure, note down why you think this is, and any problems this may cause when installed in a system.

### P/I AND I/P CONNECTION SETUP



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Module I-5 Signal Conditioners

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## **Additional Exercise**

Obtain a Foxboro 13A Differential Pressure transmitter and connect it as follows.

Connect the output of the Tx to the input of the P/I in Exercise 3.

Connect a pressure switch to the output of the I/P and construct a circuit so that a light illuminates when the output of the D.P. cell exceeds 25% of scale.

i.e. if the input range is 0-300 mBar then the switch will operate when the input reaches 75 mBar.

HINT – Draw a simple circuit containing a bulb, battery and switch so that when the switch is closed the light illuminates.

Transpose this drawing into the equipment on the bench.

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