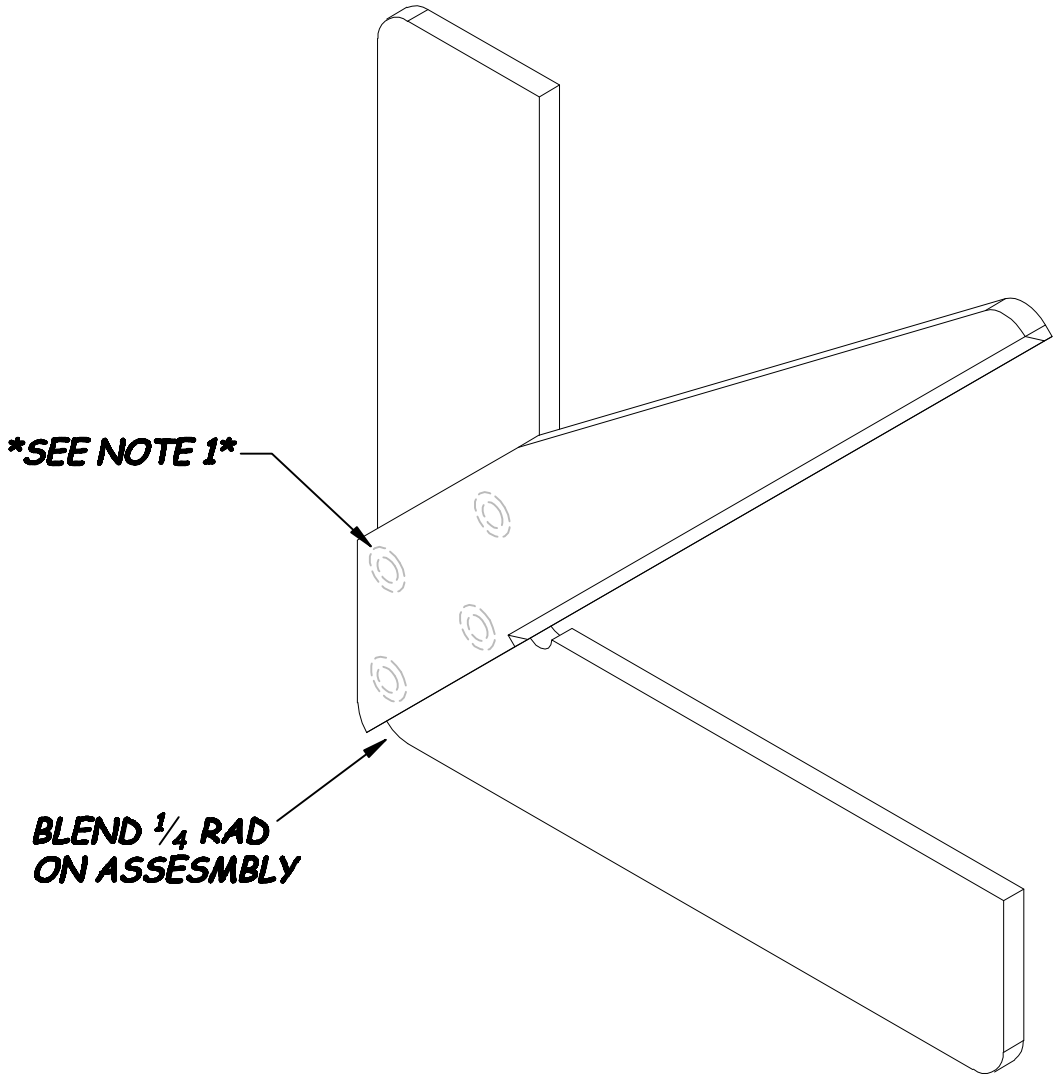
DO NOT SCALE IF IN ANY DOUBT–ASK



A	DATUM FACE
	SURFACE FINISH 63 µIN
	FLATNESS 0.002/1
	PERPENDICULAR 0.002/1
	DOWEL HOLES TO H8
	ANGULAR ±1°
	PARALLEL ± 0.002/1

NOTE 1
RIVETS FILED AND POLISHED TO BE DISCREET AS POSSIBLE

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GRID	DATE	ALTERATION
BJBS	10/12/12	missing blade detail

PROJECTION

REPORT ANY ERRORS

NAME	ASSEMBLY
PART Nº	
MAT'L	BMS
FINISH	NATURAL
Nº OFF	1 OFF

TOLERANCES

DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE STATED GENERAL TOLERANCE ± 1/64"

ANGULAR DIMENSIONS ± 1°

DESCRIPTION

PHASE 1 MECHANICAL M1
CENTRE SQUARE

DRAWN	E.CODY	DATE	10–5–2011		
SCALE	NTS	DWG Nº	TBA	REV	2
CHKD		SHEET	3 of 3		A4