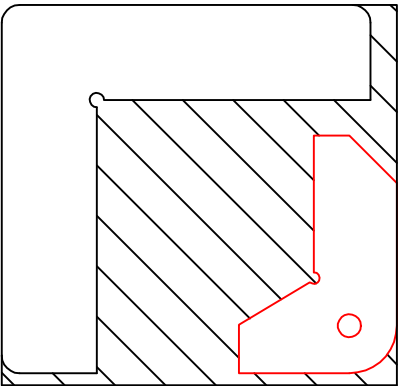


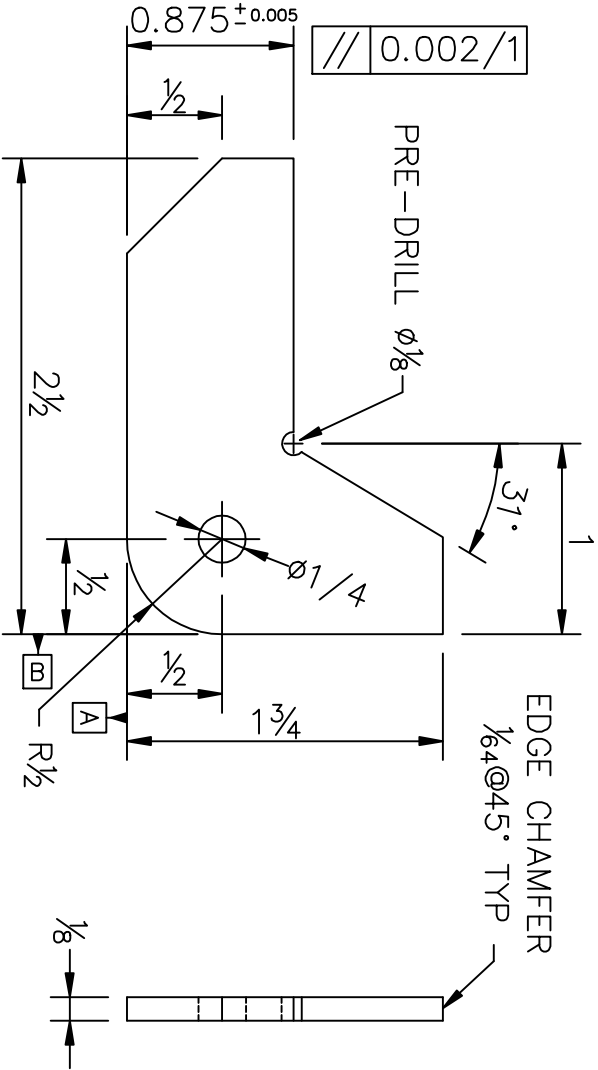
|              |   |                     |   |
|--------------|---|---------------------|---|
| A            | B | C                   | D |
| DO NOT SCALE |   | IF IN ANY DOUBT-ASK |   |

**Fig 1 - 1:2**



**NOTE 1**  
**USE OFF-CUT FROM**  
**CENTRE SQUARE**  
**SEE Fig 1 ABOVE**

|  |                              |
|--|------------------------------|
|  | DATUM FACE                   |
|  | SURFACE FINISH 63 <b>µIN</b> |
|  | FLATNESS 0.002/1             |
|  | ANGULAR ± 30 MINUTES         |



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| PROJECTION        |                   | TOLERANCES                                        |  | DESCRIPTION           |               |
|-------------------|-------------------|---------------------------------------------------|--|-----------------------|---------------|
| NAME              | DRILL ANGLE GAUGE | UNLESS OTHERWISE STATED                           |  | PHASE 1 MECHANICAL M1 |               |
| PARTNº            |                   | DIMENSIONS TO ONE DECIMAL PLACE (0.00) ± 0.010"   |  | DRILL ANGLE GAUGE     |               |
| MAT'L             | BMS               | DIMENSIONS TO TWO DECIMAL PLACES (0.000) ± 0.004" |  | DRAWN E.CODY          | DATE 20/9/13  |
| FINISH            | NATURAL           | ALL OTHER DIMENSIONS ± 1/64" UNLESS STATED        |  | SCALE 1 : 1           | DWG Nº DG-001 |
| REPORT ANY ERRORS | Nº OFF 1 OFF      | ANGULAR DIMENSIONS ± 1/2°                         |  | CHKD                  | SHEET 1 of 1  |
| GRID DATE         | ALTERATION        |                                                   |  |                       | A4            |