

A

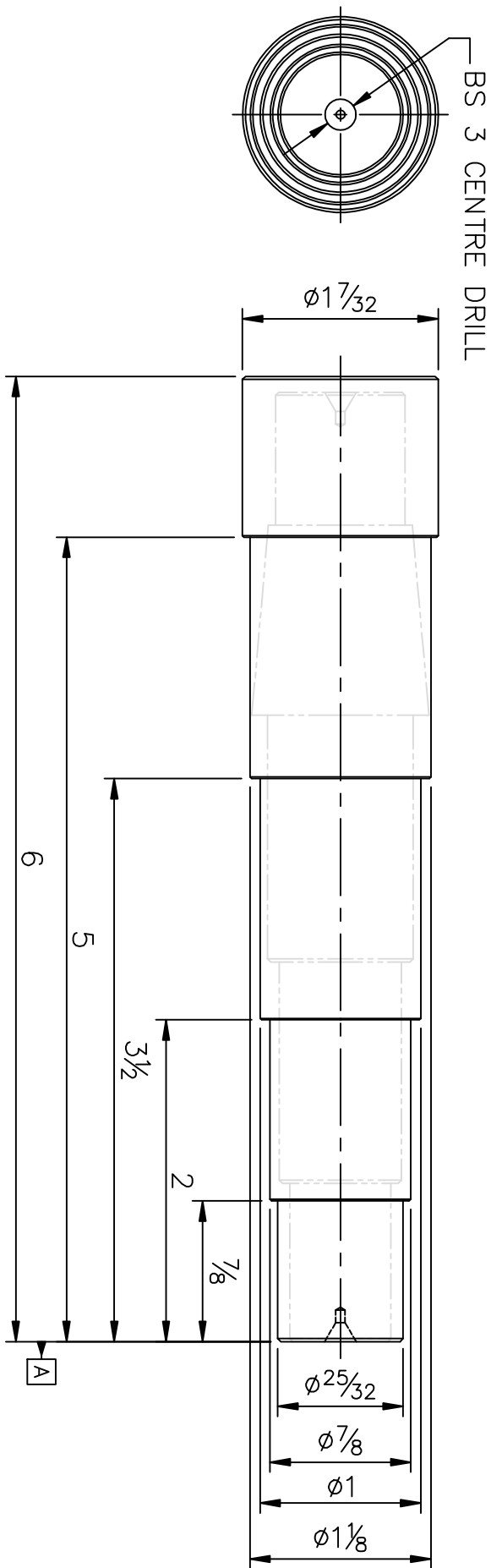
B

C

D

DO NOT SCALE

IF IN ANY DOUBT-ASK



DIAMETRICAL TOLERANCES  $\pm 0.004"$

☒ SURFACE FINISH  $63 \mu\text{IN}$

☒ CONCENTRICITY 0.004

☒ TOTAL RUNOUT 0.002

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| TOLERANCES                                           |  |  |  | DESCRIPTION                  |  |  |  |
|------------------------------------------------------|--|--|--|------------------------------|--|--|--|
| UNLESS OTHERWISE STATED                              |  |  |  | PRACTICE SHAFT               |  |  |  |
| DIMENSIONS TO ONE DECIMAL PLACE (0.0) $\pm 0.010"$   |  |  |  | PHASE 1 ROA MODULE MS4       |  |  |  |
| DIMENSIONS TO TWO DECIMAL PLACES (0.00) $\pm 0.005"$ |  |  |  | DRAWN E.CODY DATE 20/7/09    |  |  |  |
| ALL OTHER DIMENSIONS $\pm 1/64$ UNLESS STATED        |  |  |  | SCALE 1:1 SHEET 1 of 1 REV 1 |  |  |  |
| ANGULAR DIMENSIONS $\pm 1/2^\circ$                   |  |  |  | CHKD DWG NO PS1.1 A4         |  |  |  |
| TOLERANCES                                           |  |  |  | PRACTICE SHAFT               |  |  |  |
| NAME                                                 |  |  |  | PRACTICE SHAFT               |  |  |  |
| PART NO                                              |  |  |  | PS1.1                        |  |  |  |
| MAT'L                                                |  |  |  | EN1A                         |  |  |  |
| FINISH                                               |  |  |  | FINE TURNED                  |  |  |  |
| NO OFF                                               |  |  |  | 1                            |  |  |  |
| PROJECTION                                           |  |  |  | REPORT ANY ERRORS            |  |  |  |
| GRID DATE                                            |  |  |  | ALTERATION                   |  |  |  |