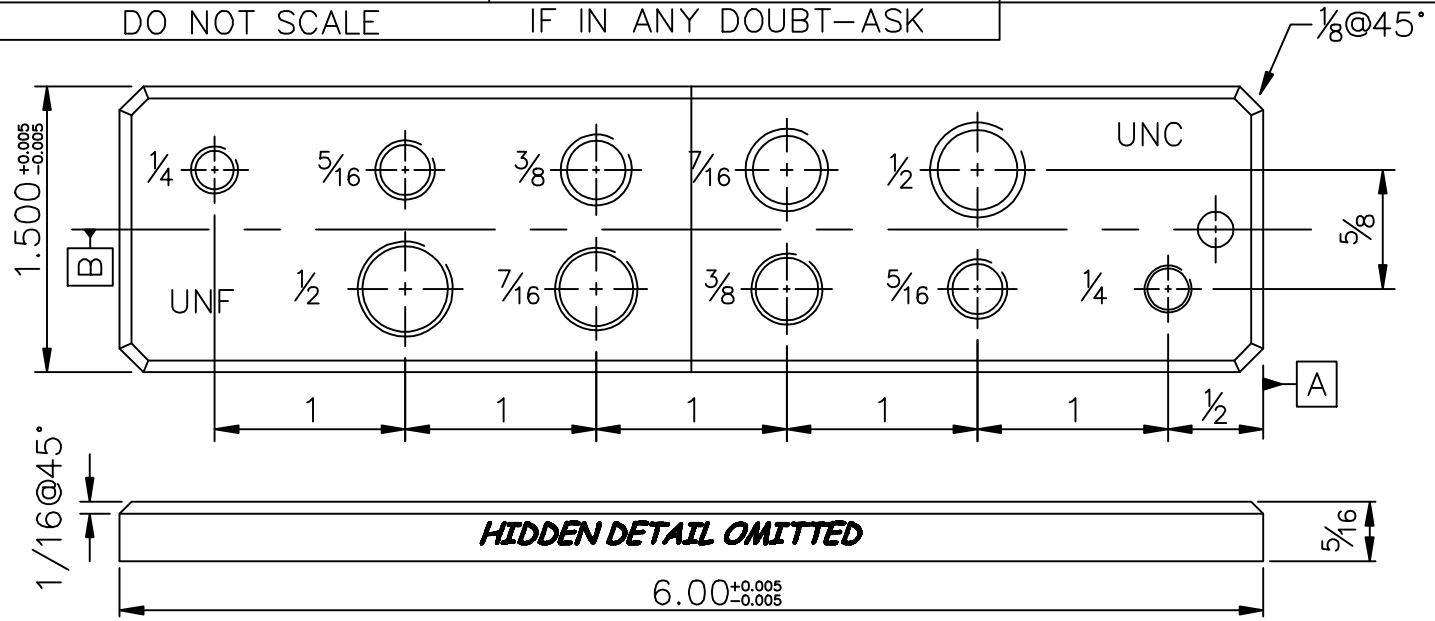
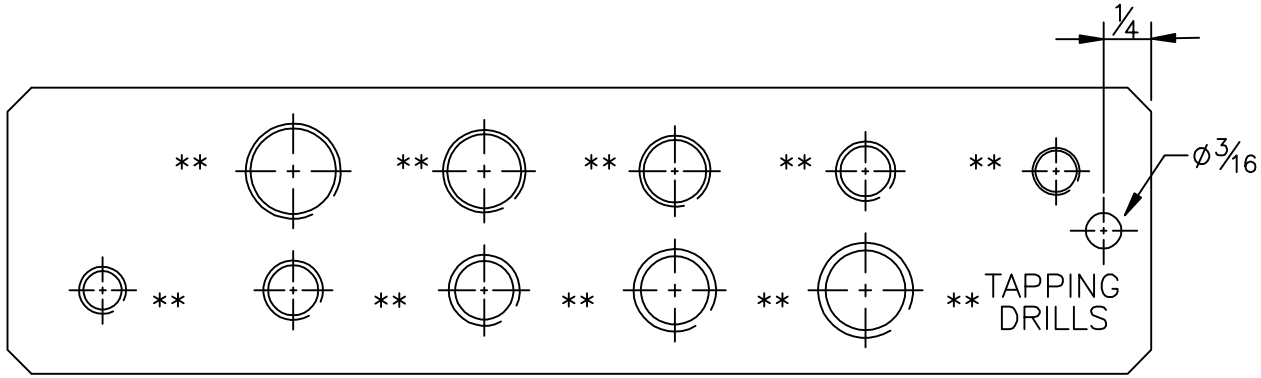
A	B	C	D
DO NOT SCALE	IF IN ANY DOUBT–ASK		



HAND STAMP OR VIBRO ETCH THREAD SIZES & TAPPING DRILLS



HIDDEN DETAIL OMITTED

✓	SURFACE FINISH 63μIN
▱	FLATNESS 0.002/1
⊥	PERPENDICULARITY0.010
∠	ANGULAR ±1/2°

THREADS TO MEET BS MEDIUM FIT

TTE Training Tomorrow's Engineers
www.tteltd.co.uk

GRID	DATE	ALTERATION
A1	11/3/13	1.375 was 1.750
C1	11/3/13	5/8 was 3/4
A1	7/4/14	1.500 was 1.375

PROJECTION

REPORT ANY ERRORS

NAME	THREAD GAUGE
PART Nº	TI–0035–01–01
MAT'L	BMS
FINISH	NATURAL
Nº OFF	1

TOLERANCES

UNLESS OTHERWISE STATED
DIMENSIONS TO ONE DECIMAL PLACE (0.0) ± 0.010"
DIMENSIONS TO TWO DECIMAL PLACES (0.00) ± 0.005"
ALL OTHER DIMENSIONS ± 1/64 UNLESS STATED
ANGULAR DIMENSIONS ± 1/2°

DESCRIPTION

THREAD & TAPPING DRILL GAUGE
PHASE 1 ROA MODULE MS4 MILLING

DRAWN	E.CODY	DATE	14/11/07		
SCALE	1:1	SHEET	1of1	REV	4
CHKD		DWG Nº	T1–0035–01–01		A4