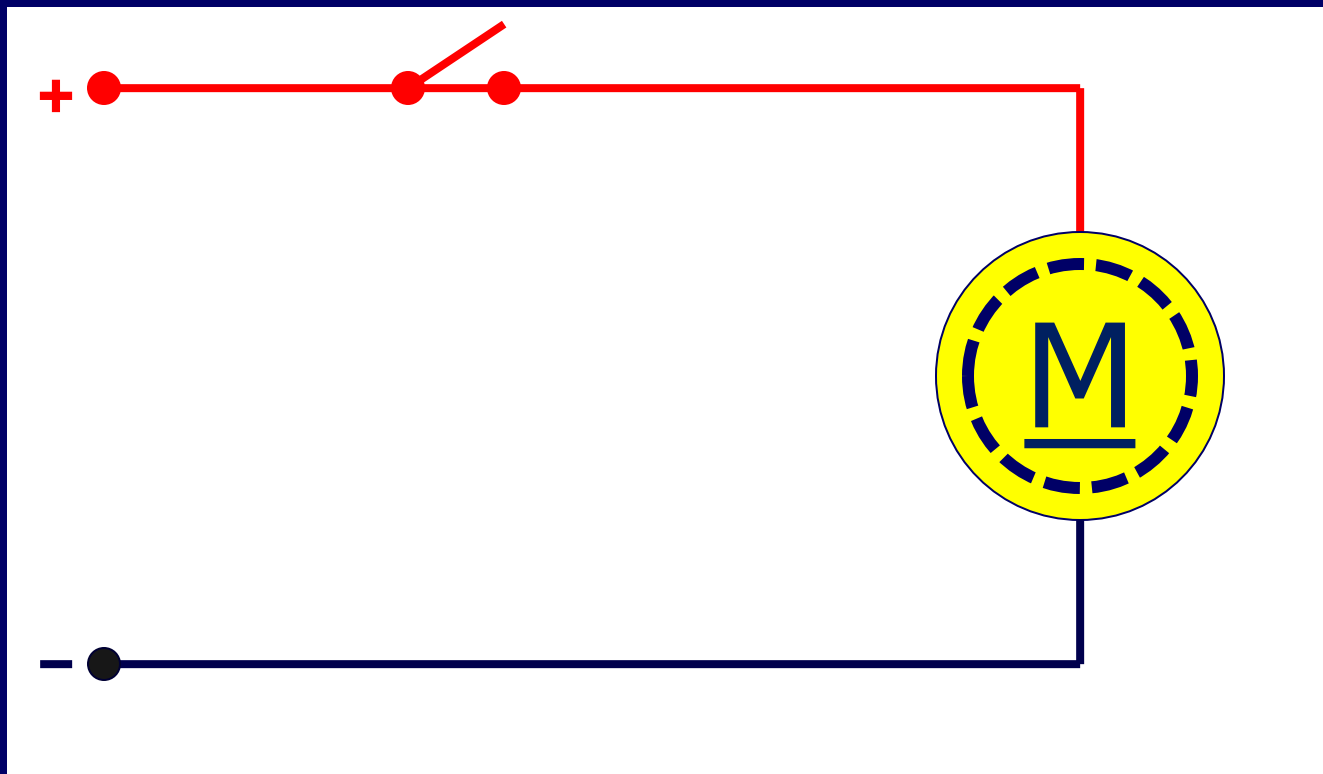


# Motor Control Direct Online

# Motor Control



All electric motors require some form of starting method

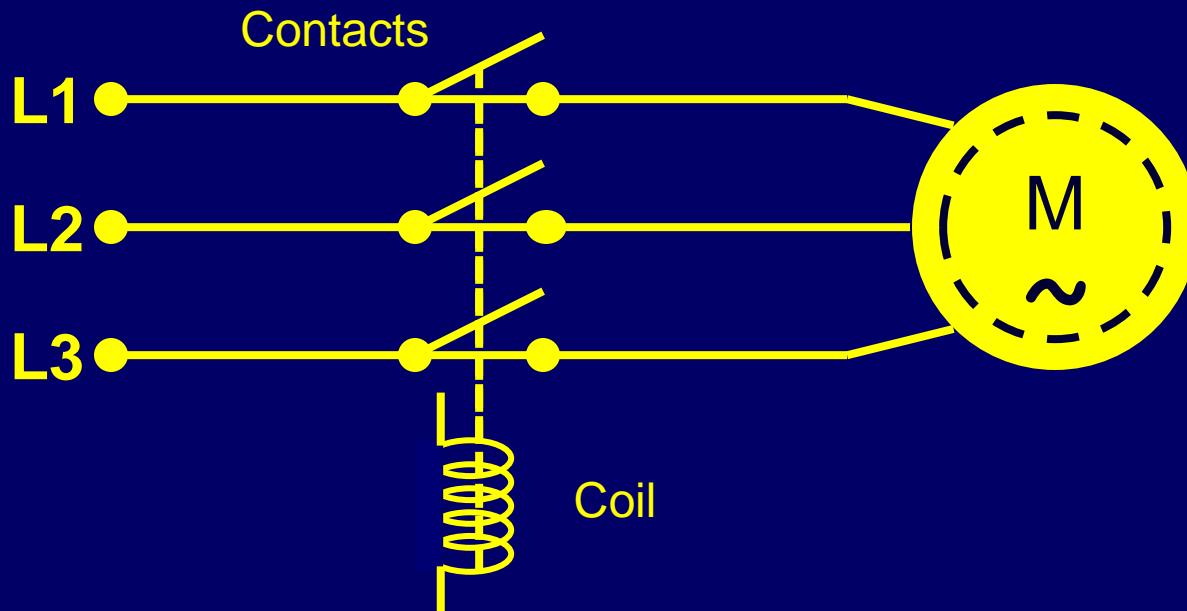


In this DC case a simple switch would suffice

# Three Phase AC Motor

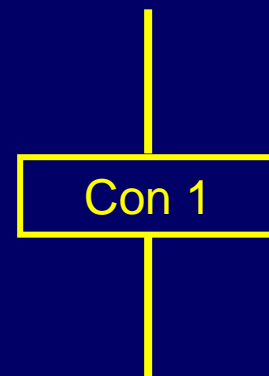
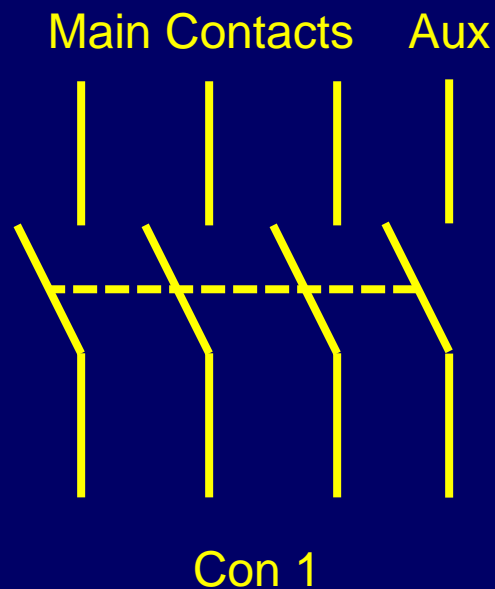
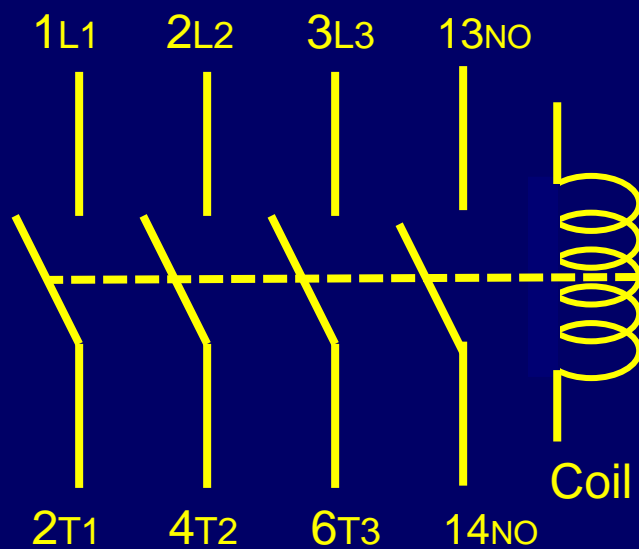
TTE

With a three phase motor we need to switch all three live Lines on at the same time



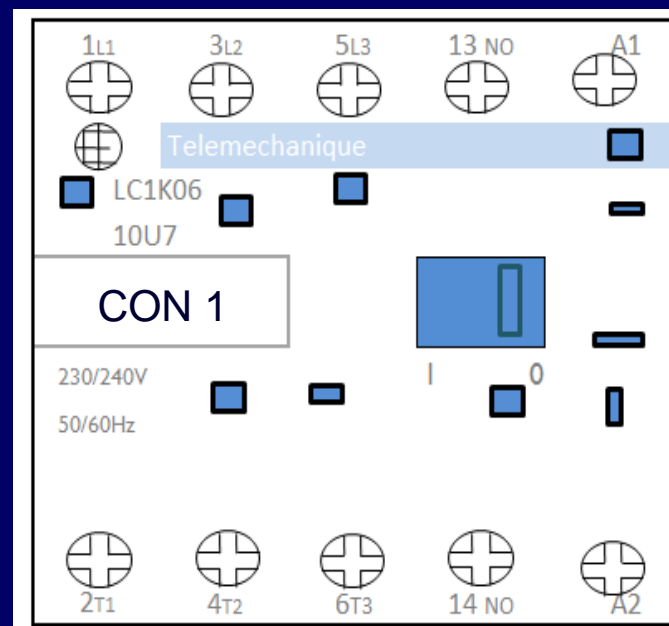
For this we can use a component called a CONTACTOR , this is an electrically controlled switch and consists of two main parts

# Contactor Circuit Symbols



# Contactor

The modern contactor has an internal operating coil and a set of spring loaded main contacts. Some versions have extra contacts integral to the design or as an add on component. These can be either normally open or normally closed, or a combination of both, called Auxiliary contacts.

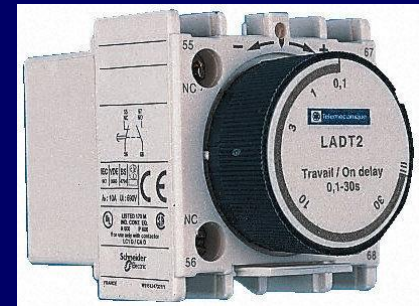


# AC Motor Starting Methods

This type of starter configuration is called **Direct Online** and is the simplest most common method of starting motors

It consists of a contactor to supply the voltage directly through to the motor and some form of overload protection relay to protect the motor from excesses of current during overload situations

This configuration can be incorporated into one single device or by building modular starters using manufactured , type specific components



# Overload



The overload is a thermal device and operates in much the same way as the thermal device in an MCB. It connects directly to the Contactor

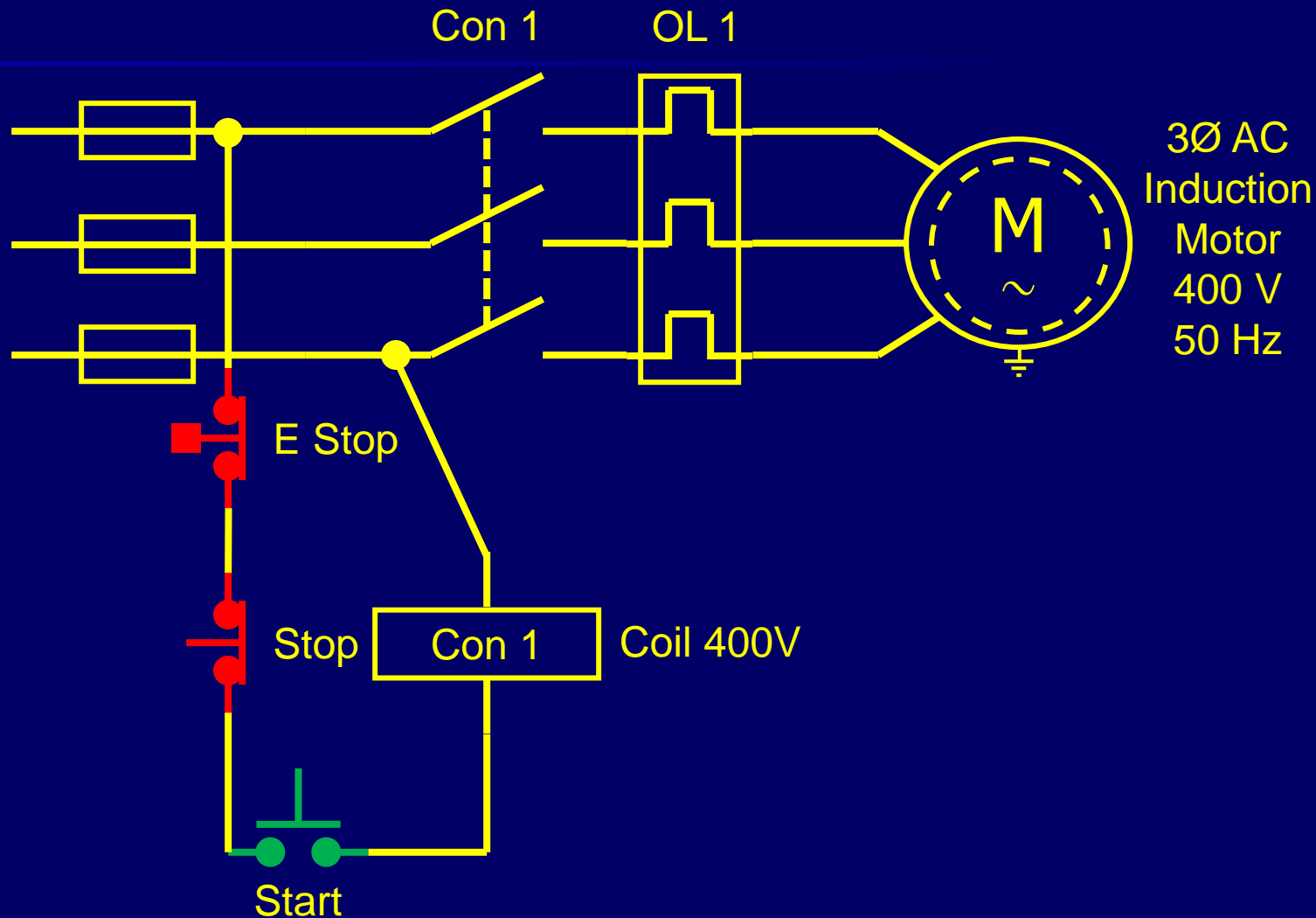


Inside it contains 3 bi-metallic strips that monitor the current as it passes through each phase of the supply to the motor. Any current that exceeds the setting on the overload will cause that strip to bend which will mechanically trip a set of normally closed contacts in series with the Contactor coil supply

# Configuration 400VAC Coil

TTE

Fused  
3Ø Supply  
400 Volts  
50 Hz

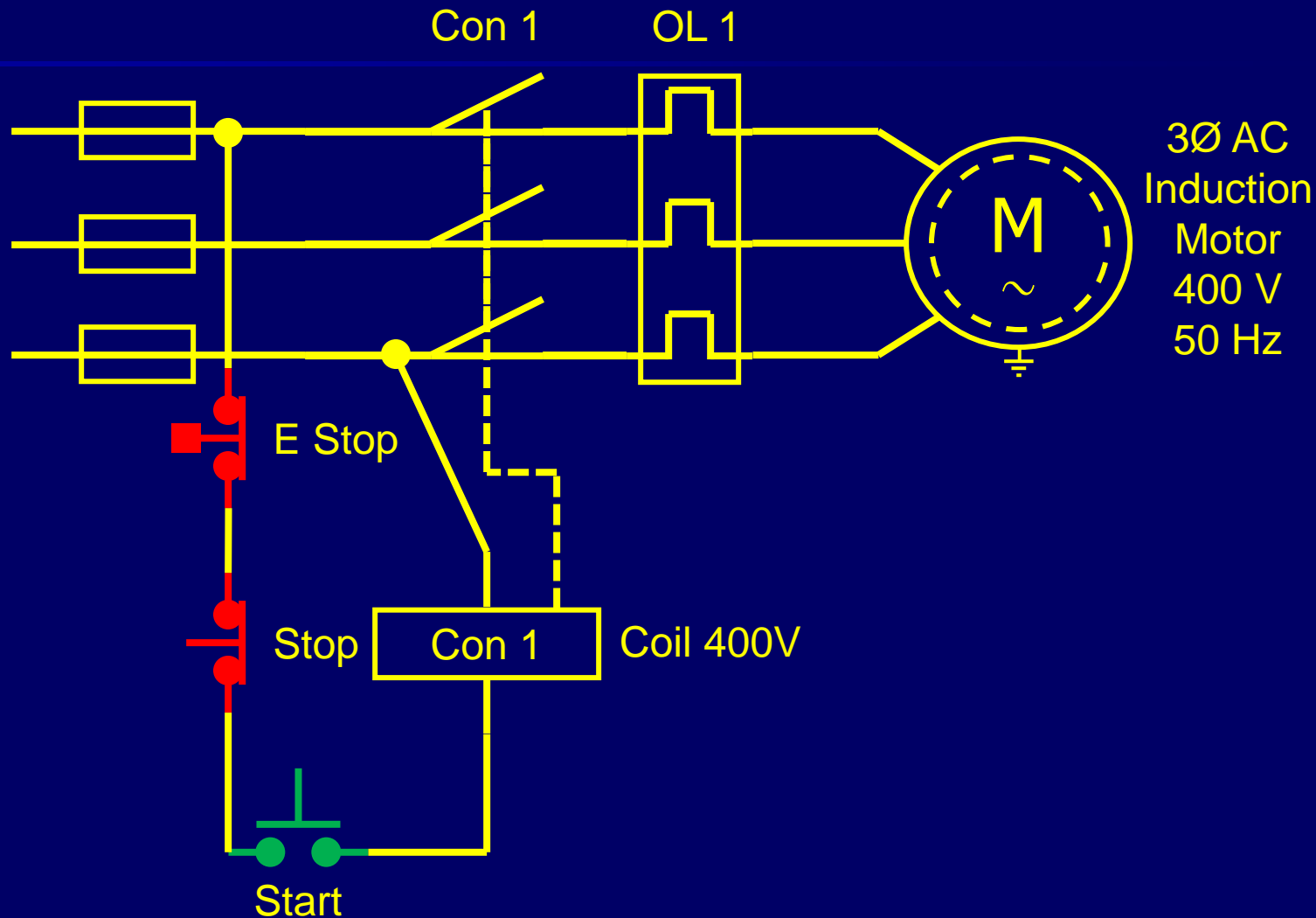




# Configuration 400VAC Coil

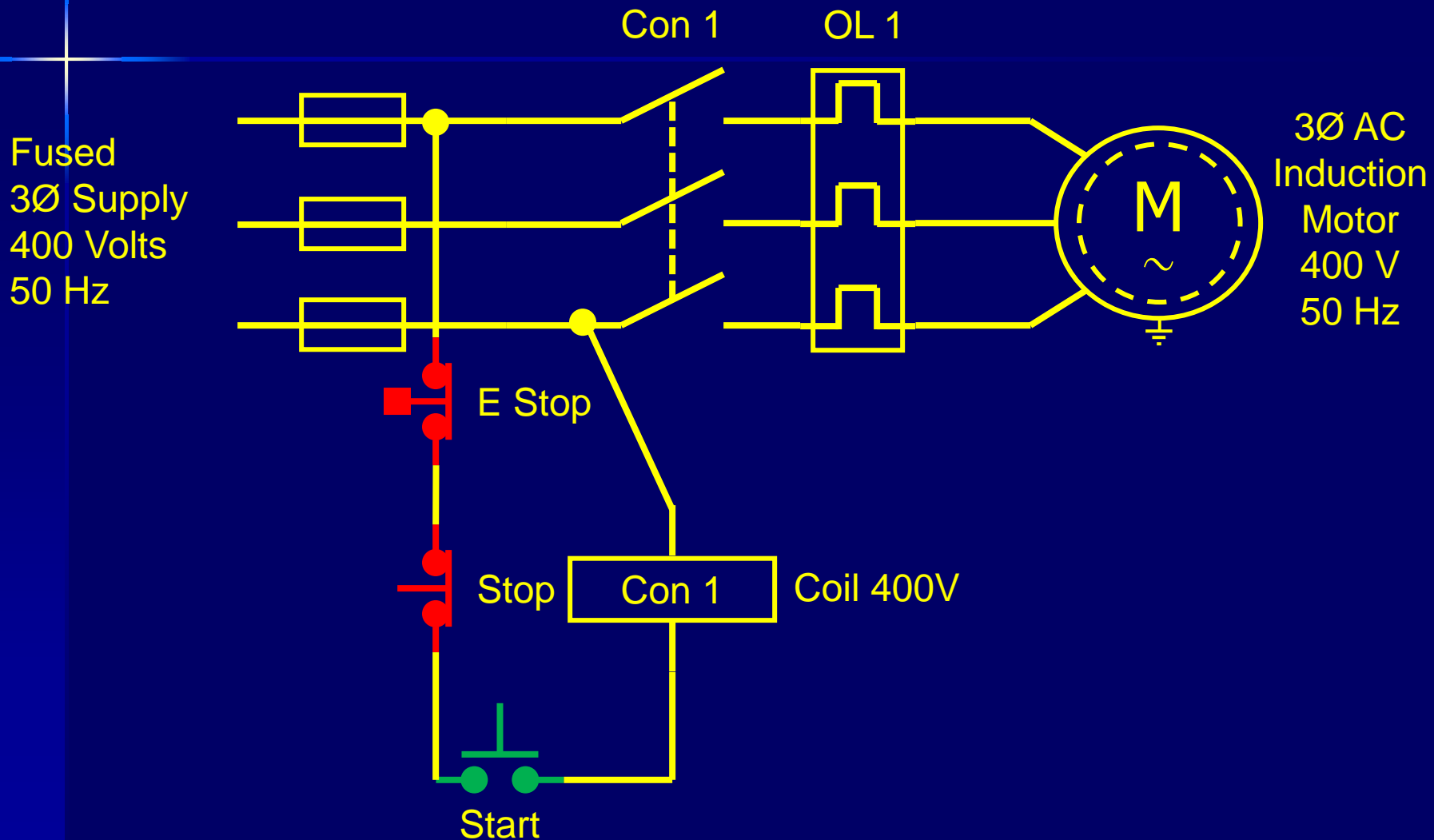
TTE

Fused  
3Ø Supply  
400 Volts  
50 Hz



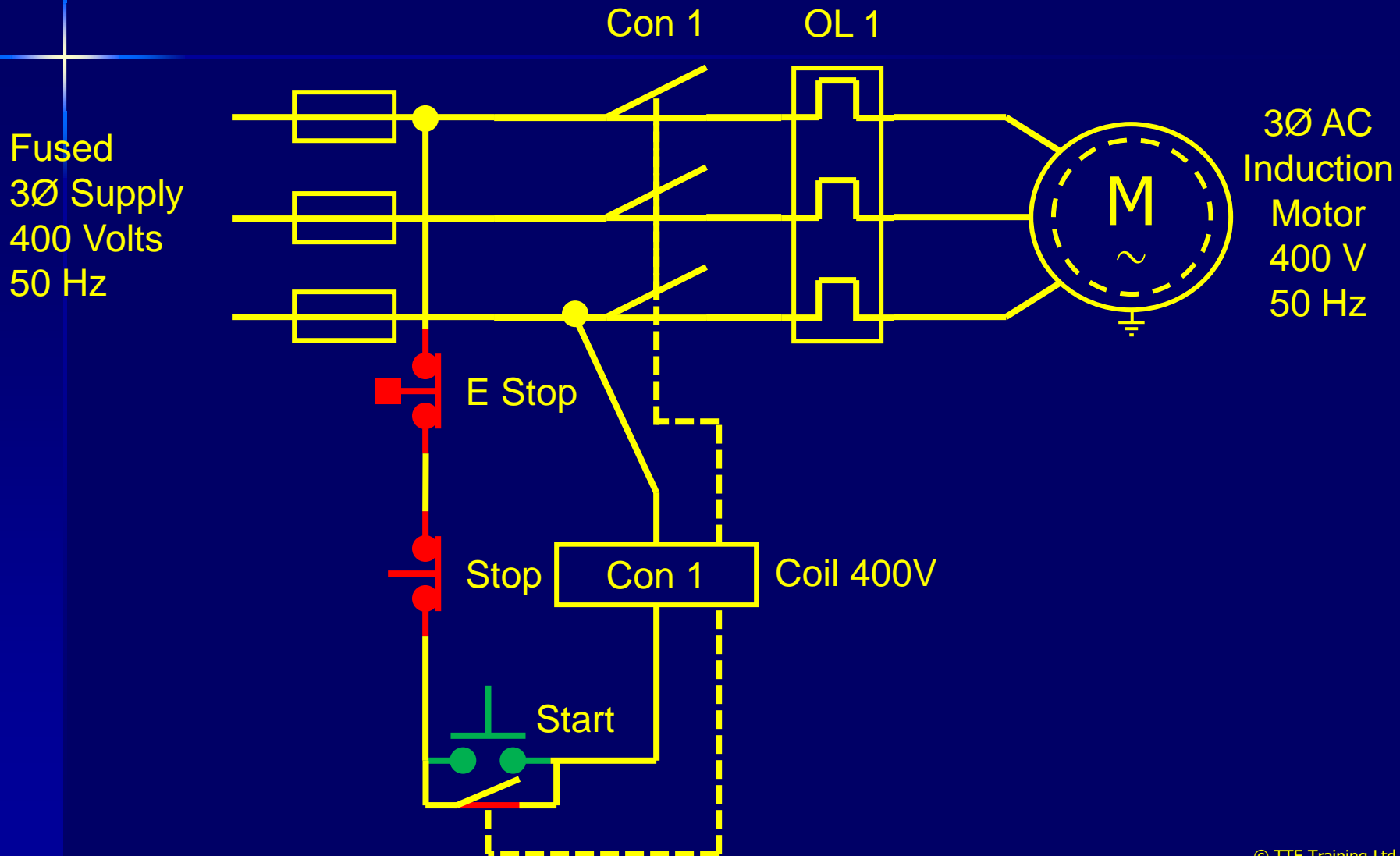
# Configuration 400VAC Coil

**TTE**



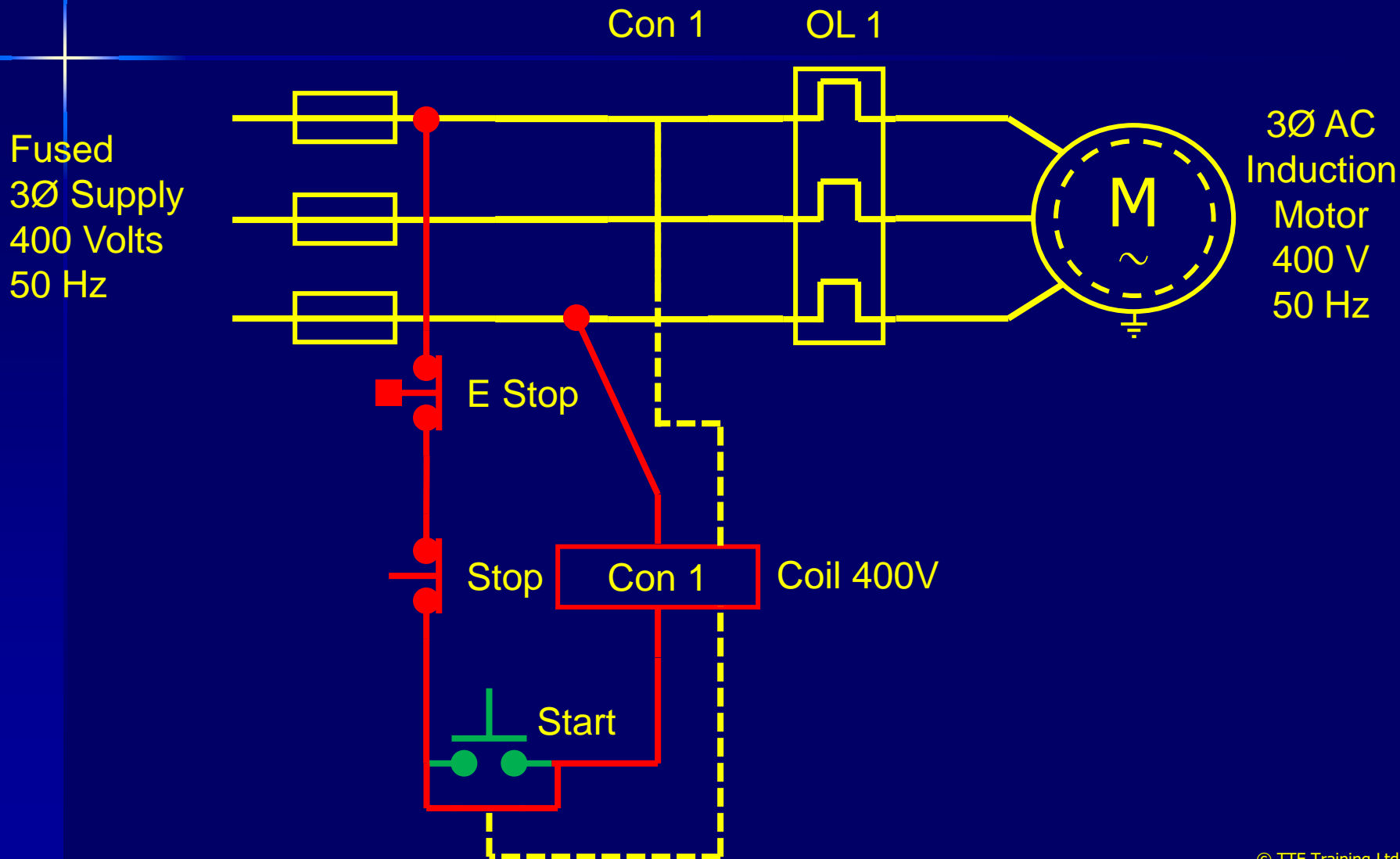
# Configuration 400VAC Coil

**TTE**

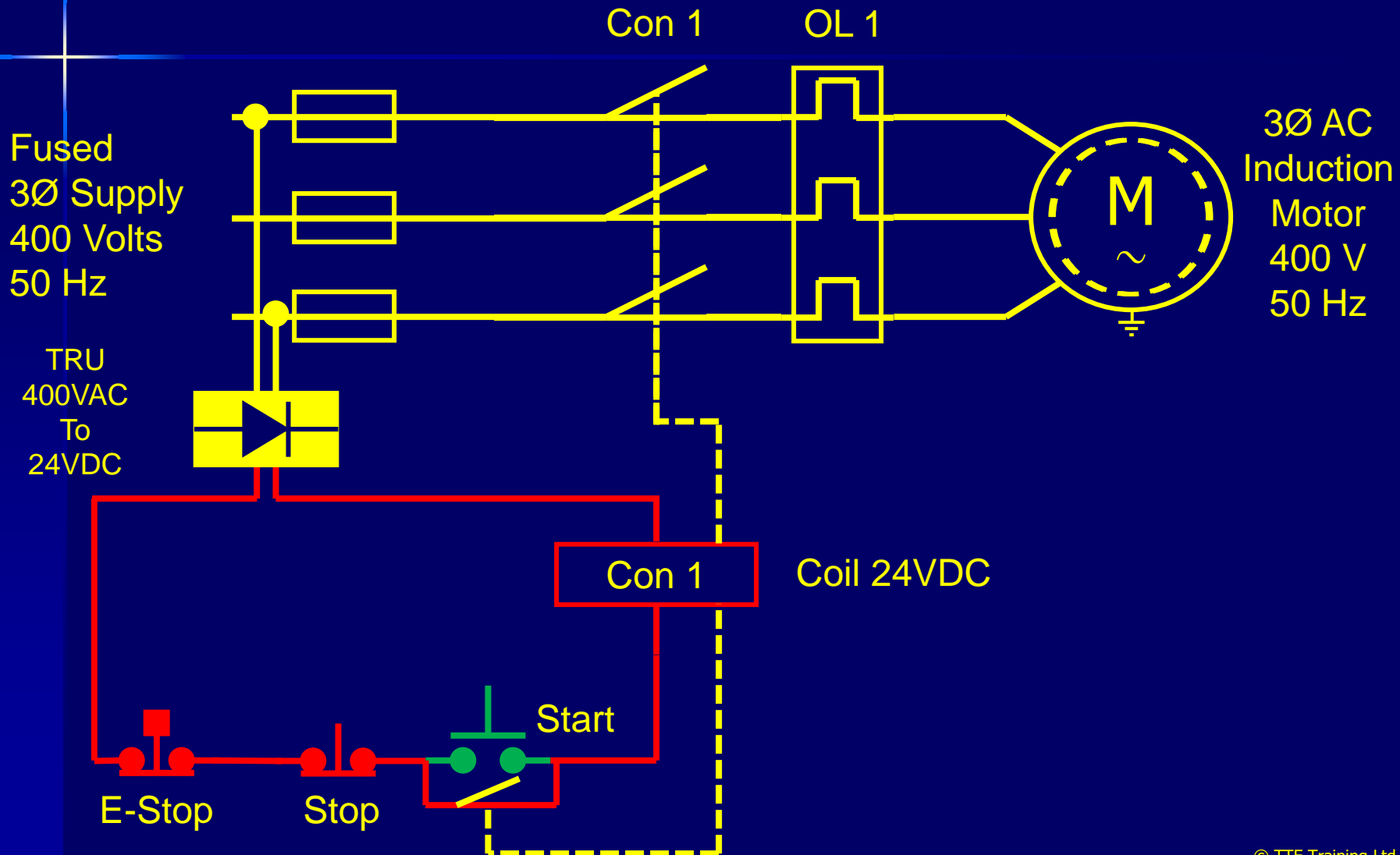


# Configuration 400VAC Coil

**TTE**



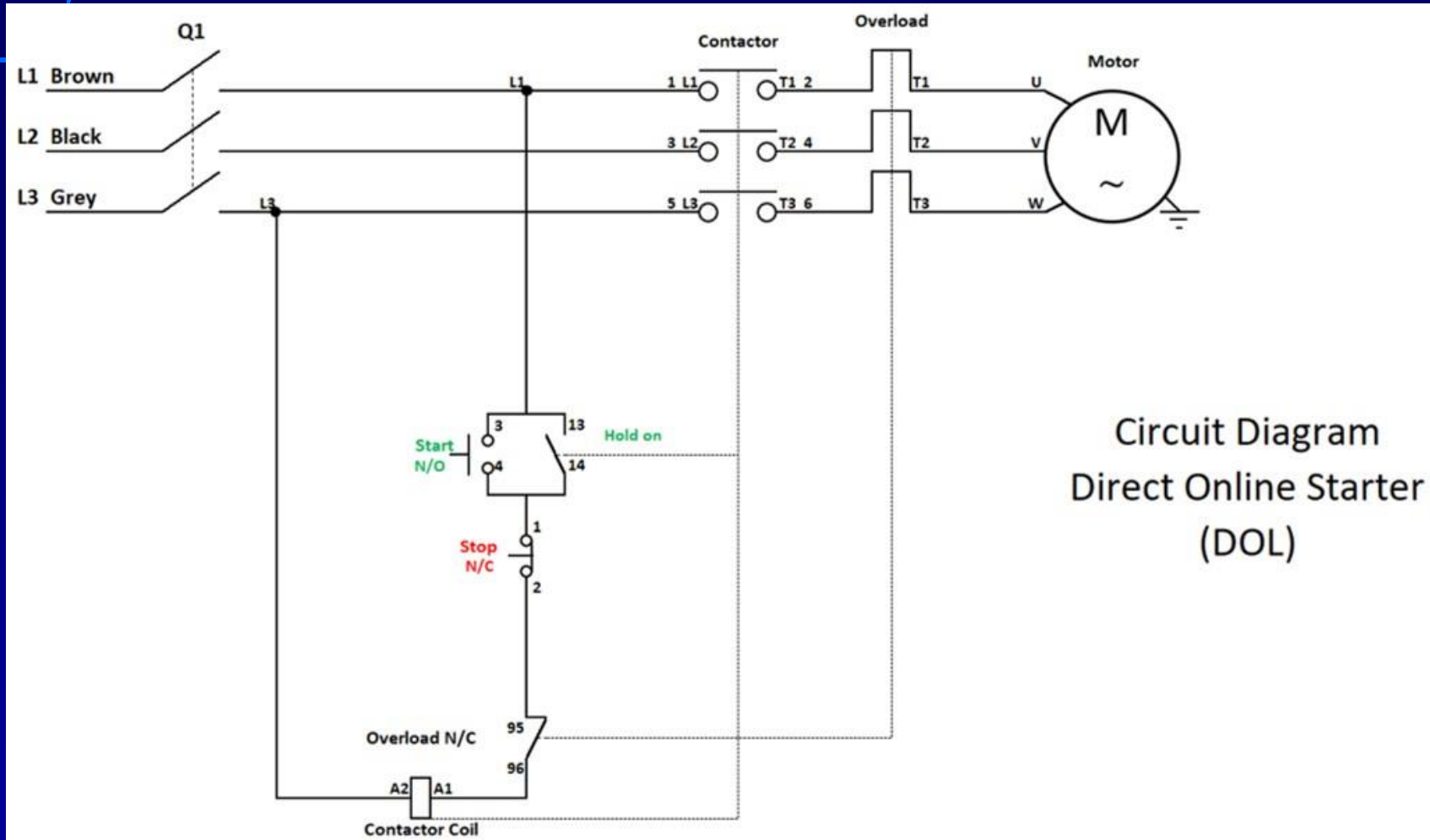
# Configuration 24VDC Coil

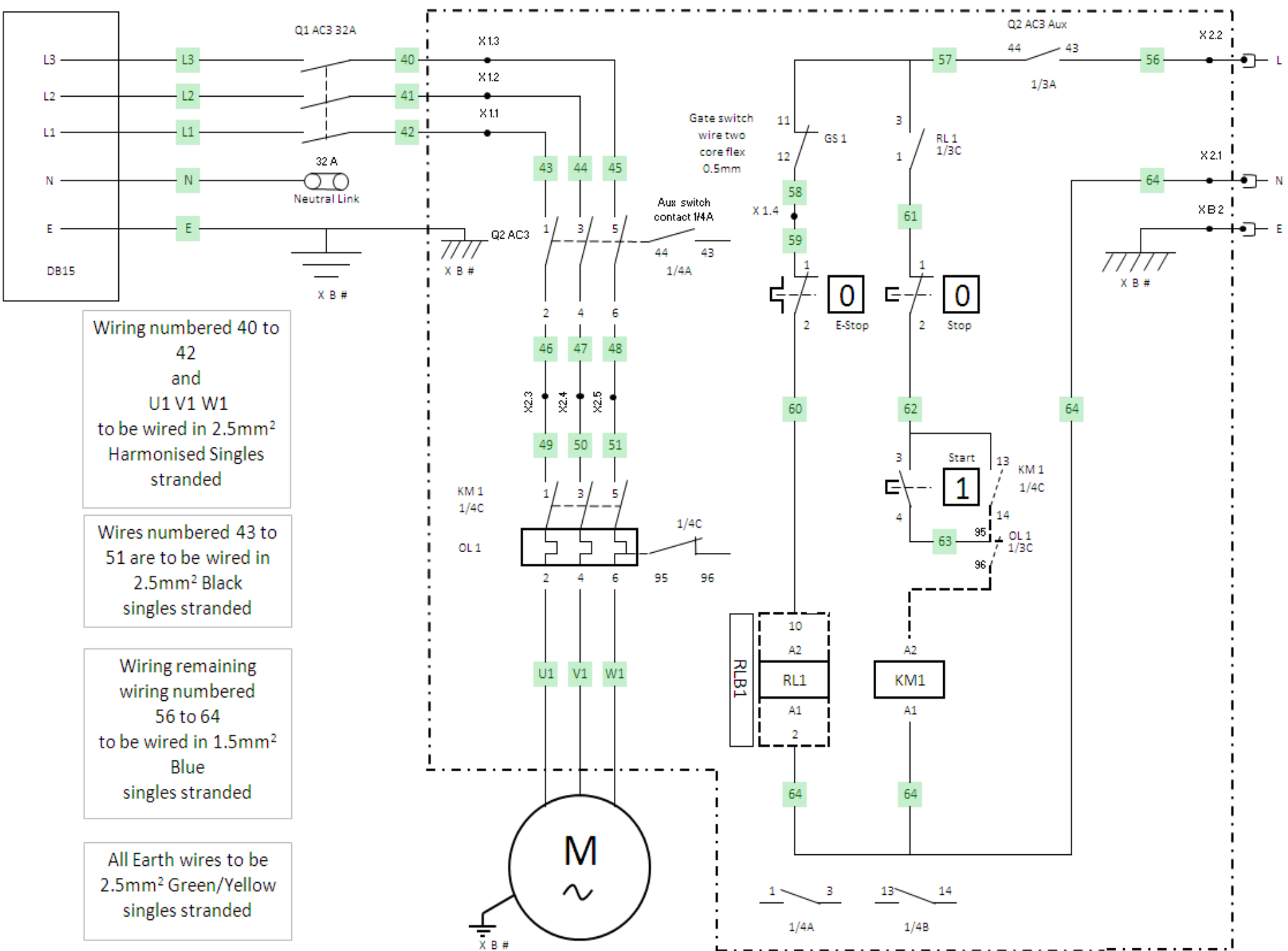




# DOL 400V

**TTE**







# AC Motor Starting Methods

Other methods of motor starting include:

## **STAR DELTA STARTERS:**

This method requires the use of 3 contactors and a timer circuit

## **AUTO TRANSFORMER STARTERS**

This method requires the use of contactors and a tapped autotransformer

## **RESISTANCE STARTERS**

This method requires the use of contactors and specific resistances shorted out by the contactors during run up

## **SOFT STARTERS**

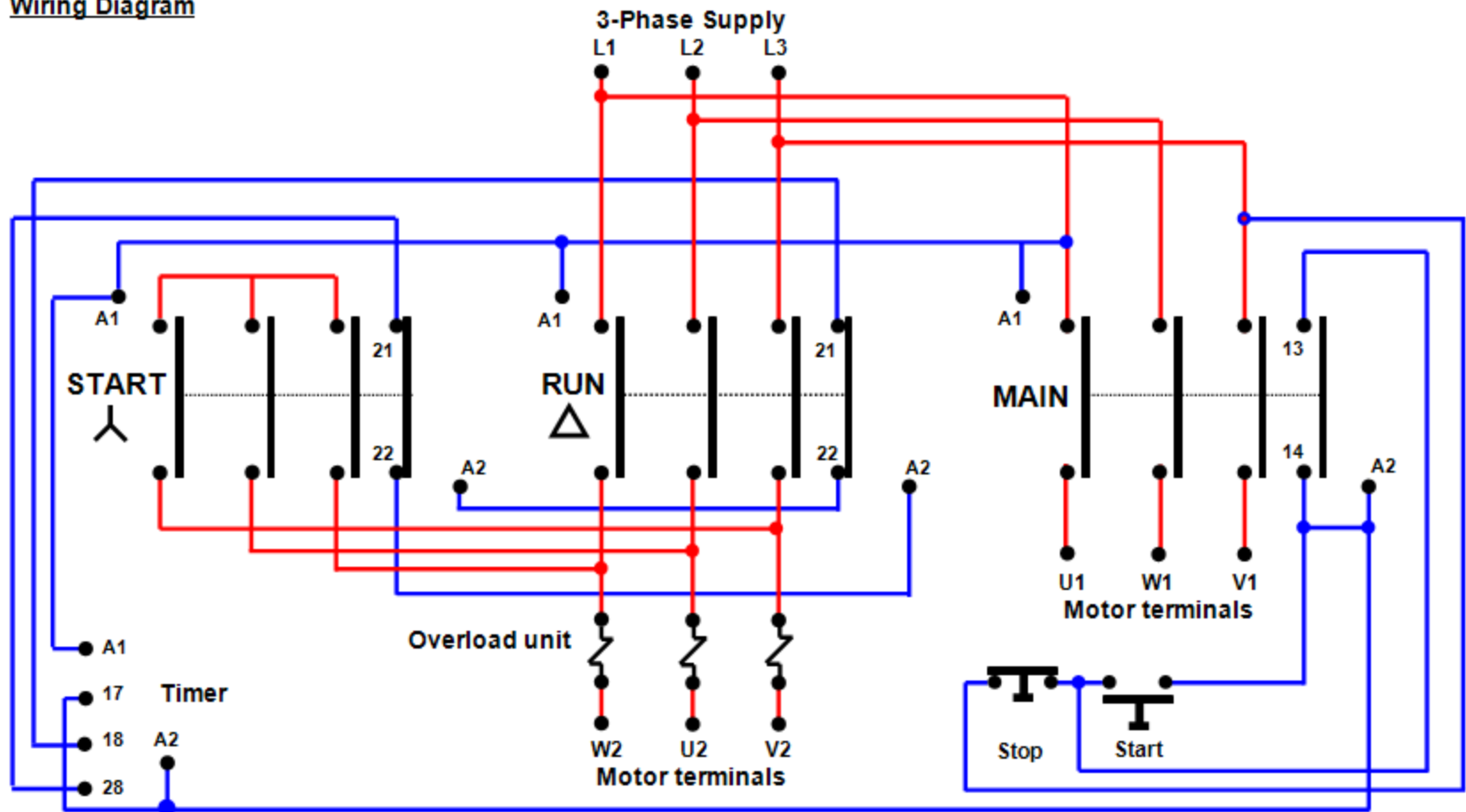
This method mainly uses semiconductor devices to control the supply to the motor electronically

## **VARIABLE SPEED DRIVES**

As a Soft Start but with a lot more functionality and control

# STAR/DELTA Starting

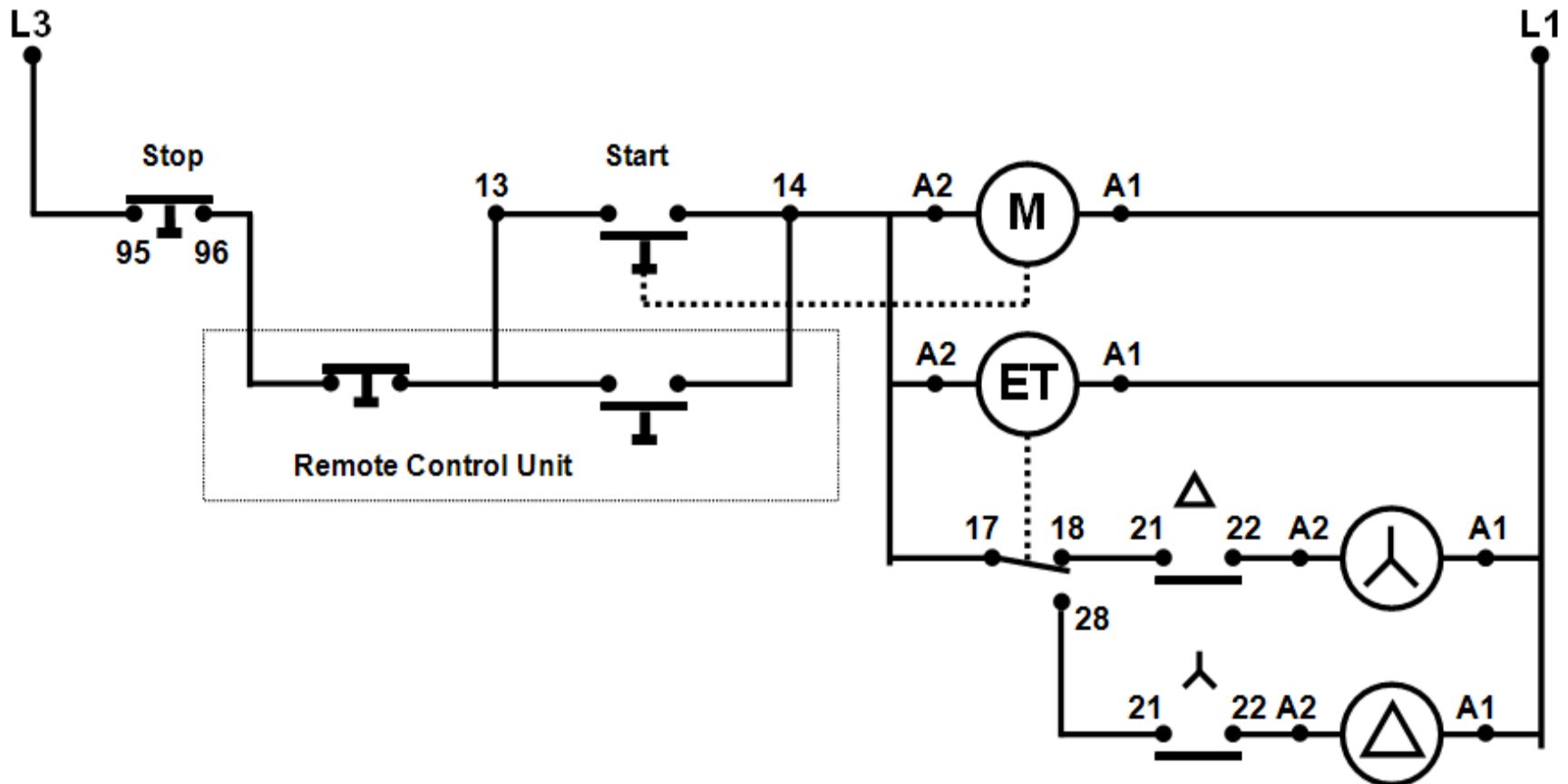
Wiring Diagram



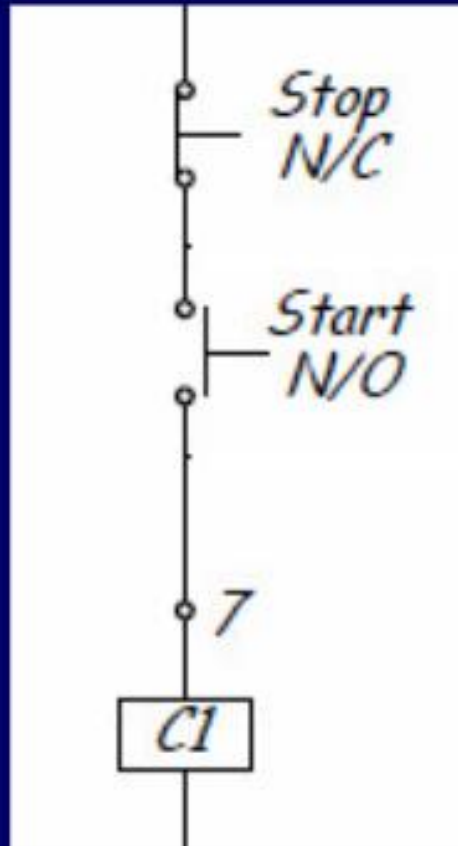
# STAR/DELTA Starting

TTE

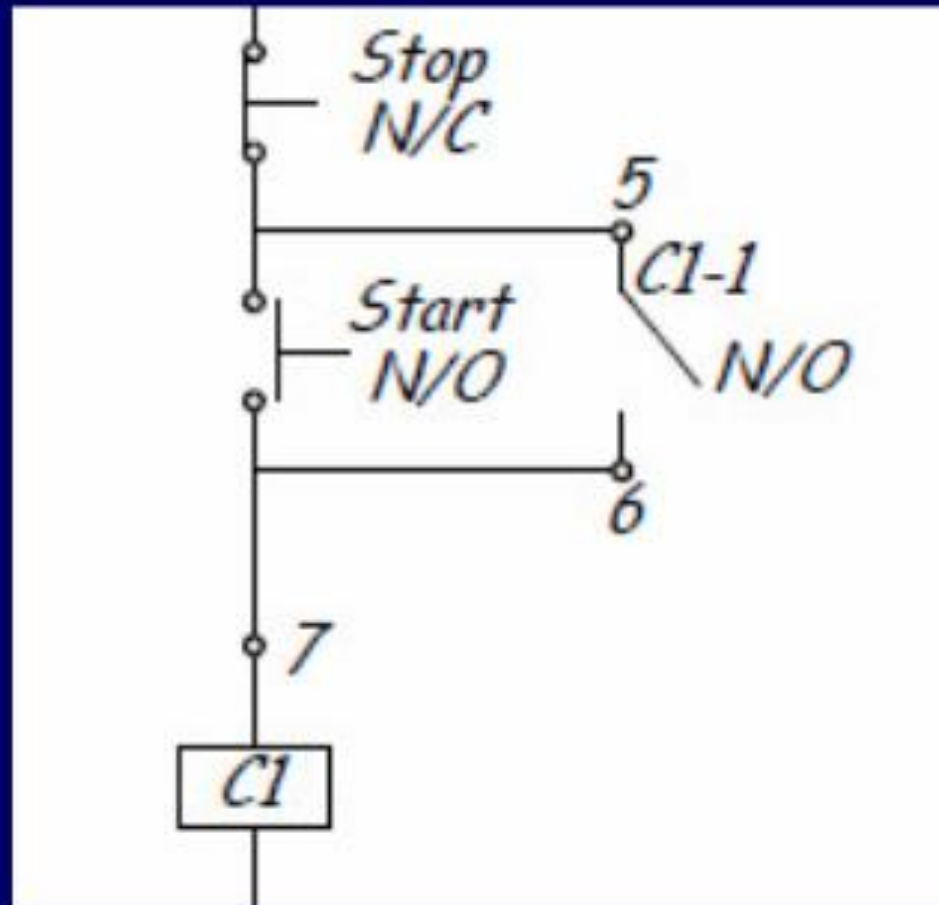
Schematic Diagram



# Basic Stop Start



# Basic Stop Start with Hold



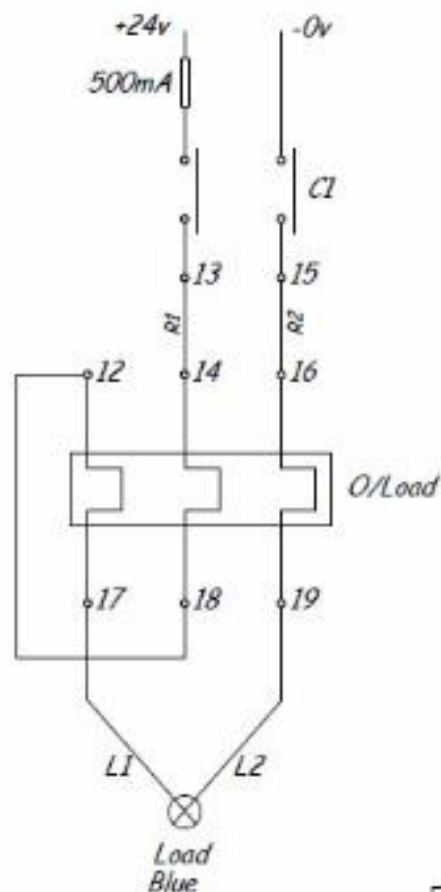


A  
DO NOT SCALE

B  
IF IN ANY DOUBT-ASK

C

D



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# TOLERANCES

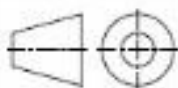
DIMENSIONS ARE IN MILLIMETERS  
UNLESS OTHERWISE STATED  
GENERAL TOLERANCE  
 $\pm 0.25\text{mm}$   
ANGULAR DIMENSIONS  $\pm 1^\circ$

# DESCRIPTION

PHASE 1 ELECTRICAL  
DIRECT ONLINE STARTER LOAD CIRCUIT

DRAWN	E.CODY	DATE	1/6/17
SCALE	NTS	DWG NO	REV
CHKD		SHEET	2 of 3

# PROJECTION



REPORT ANY  
ERRORS

# NAME

PART N°

MAT'L

FINISH

N° OFF

WRO DATE ALTERATION

	A	B	C	D																																																		
	DO NOT SCALE		IF IN ANY DOUBT-ASK																																																			
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2																																																						
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4	<div style="display: flex;"> <div style="flex: 1;"> <p>PROJECTION</p> <p>REPORT ANY ERRORS</p> </div> <div style="flex: 1;"> <table border="1" style="width:100%; border-collapse: collapse;"> <tr><td>NAME</td><td></td></tr> <tr><td>PARTNº</td><td></td></tr> <tr><td>MAT'L</td><td></td></tr> <tr><td>FINISH</td><td></td></tr> <tr><td>Nº OFF</td><td></td></tr> </table> </div> </div>		NAME		PARTNº		MAT'L		FINISH		Nº OFF		<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="2">TOLERANCES</th> <th colspan="2">DESCRIPTION</th> </tr> <tr> <td colspan="2">DIMENSIONS ARE IN MILLIMETERS</td> <td colspan="2">PHASE 1 ELECTRICAL</td> </tr> <tr> <td colspan="2">UNLESS OTHERWISE STATED</td> <td colspan="2">DIRECT ONLINE STARTER-REMOTE CIRCUIT</td> </tr> <tr> <td colspan="2">GENERAL TOLERANCE</td> <td>DRAWN</td> <td>E.CODY</td> </tr> <tr> <td colspan="2">± 0.25mm</td> <td>DATE</td> <td>1/6/17</td> </tr> <tr> <td colspan="2">ANGULAR DIMENSIONS ± 1°</td> <td>SCALE</td> <td>NTS</td> </tr> <tr> <td colspan="2"></td> <td>DWG Nº</td> <td>REV</td> </tr> <tr> <td colspan="2"></td> <td>CHKD</td> <td></td> </tr> <tr> <td colspan="2"></td> <td>SHEET</td> <td>3 of 3</td> </tr> <tr> <td colspan="2"></td> <td></td> <td>A4</td> </tr> </table>		TOLERANCES		DESCRIPTION		DIMENSIONS ARE IN MILLIMETERS		PHASE 1 ELECTRICAL		UNLESS OTHERWISE STATED		DIRECT ONLINE STARTER-REMOTE CIRCUIT		GENERAL TOLERANCE		DRAWN	E.CODY	± 0.25mm		DATE	1/6/17	ANGULAR DIMENSIONS ± 1°		SCALE	NTS			DWG Nº	REV			CHKD				SHEET	3 of 3				A4
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