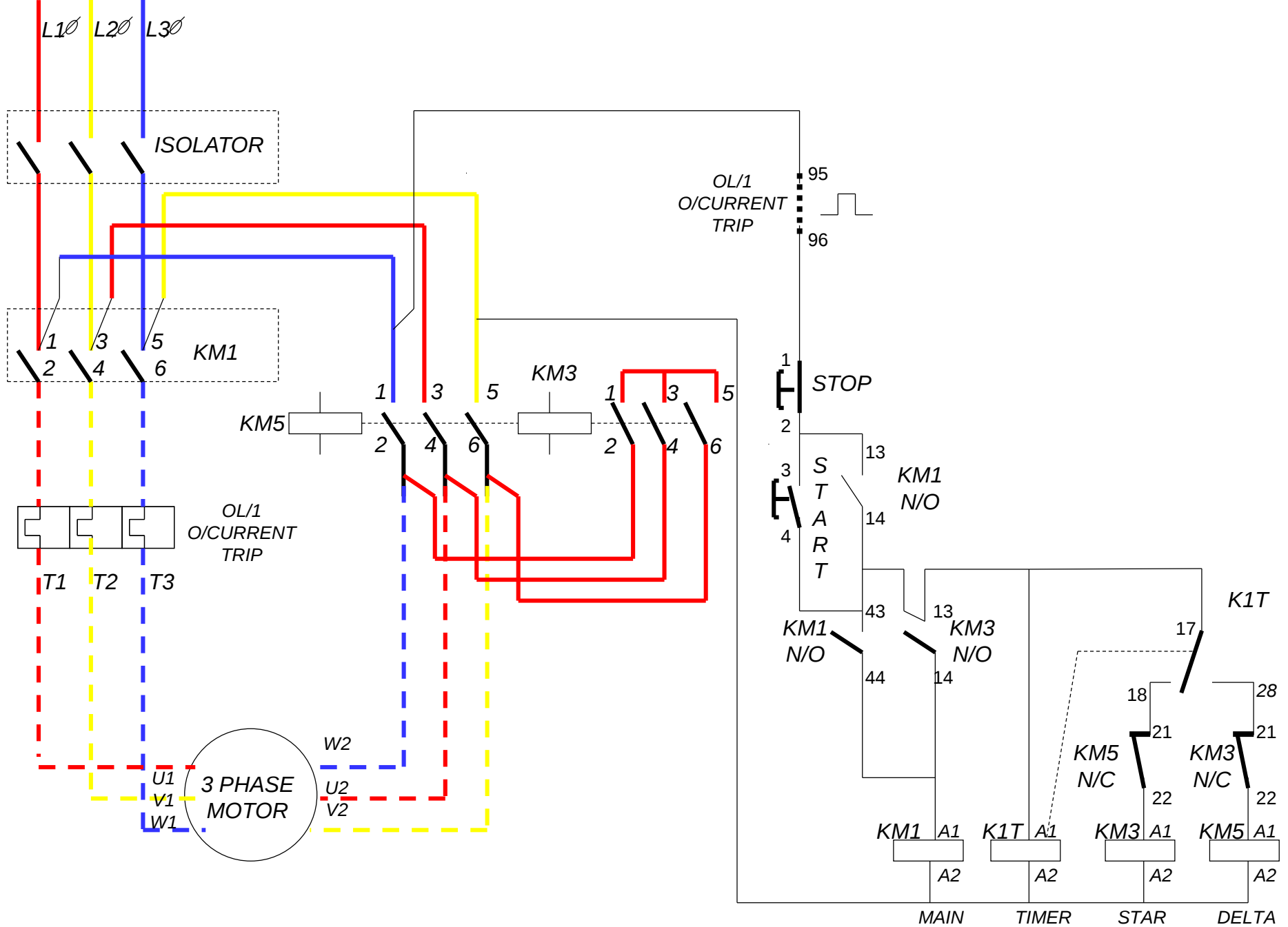
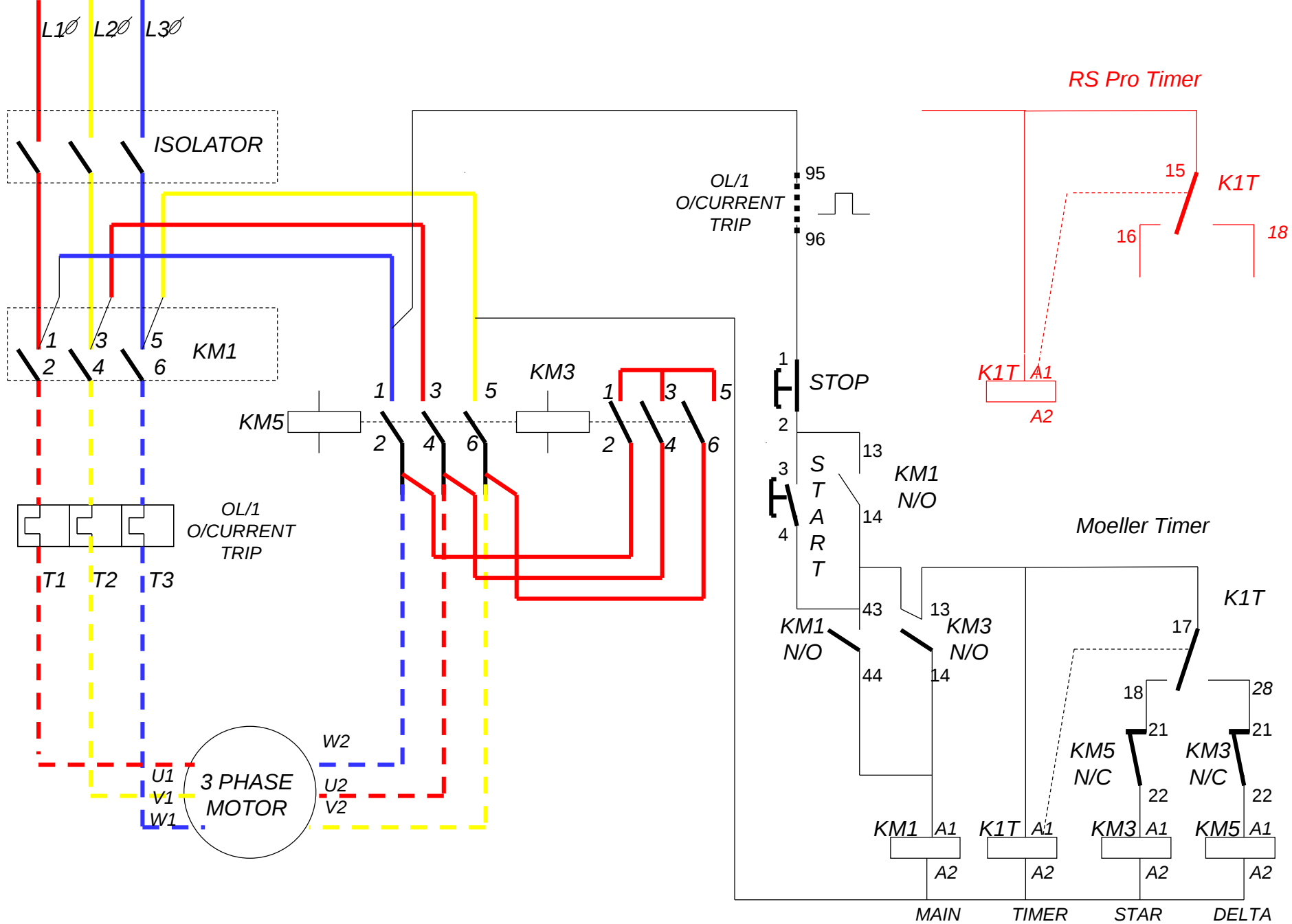
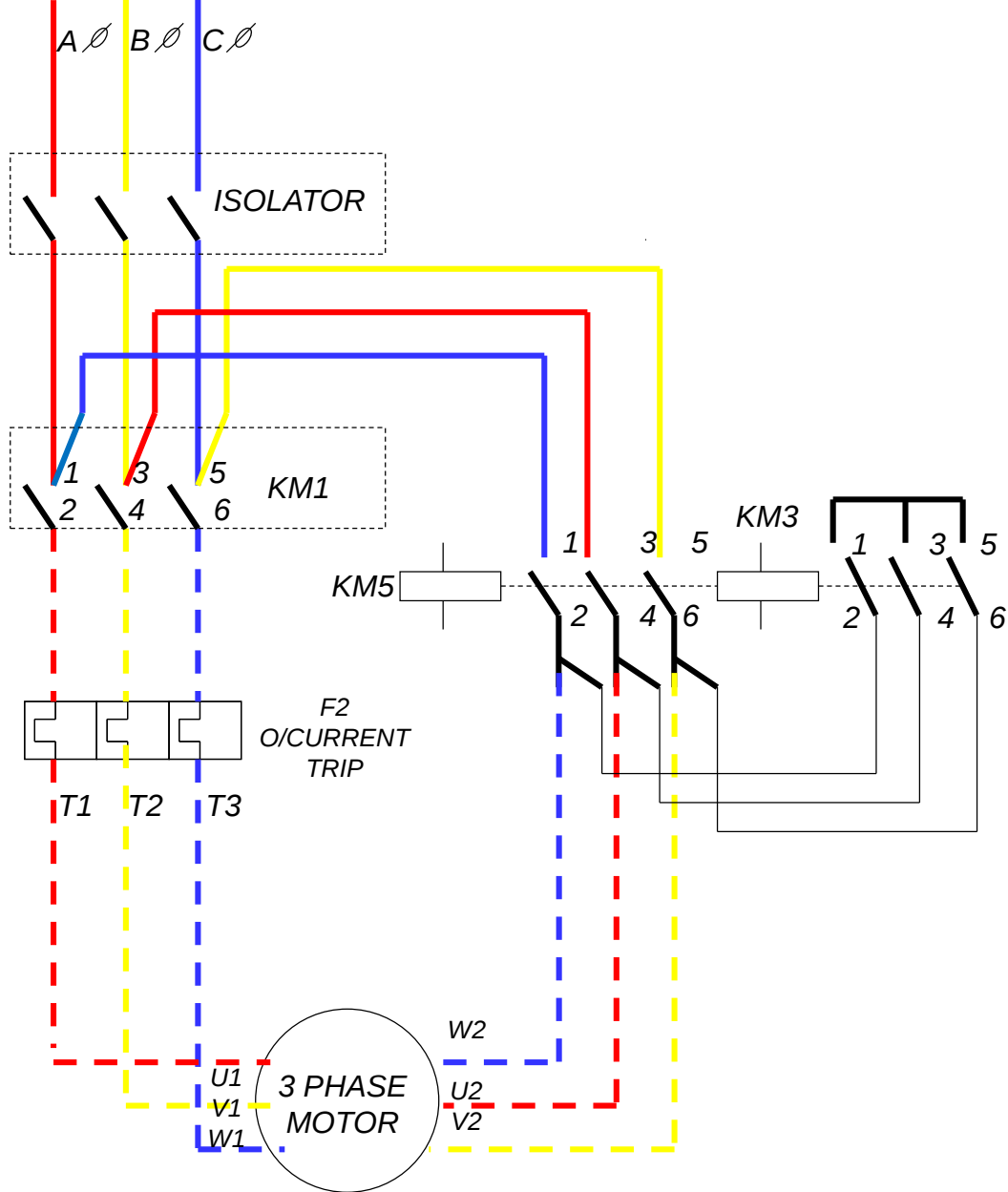
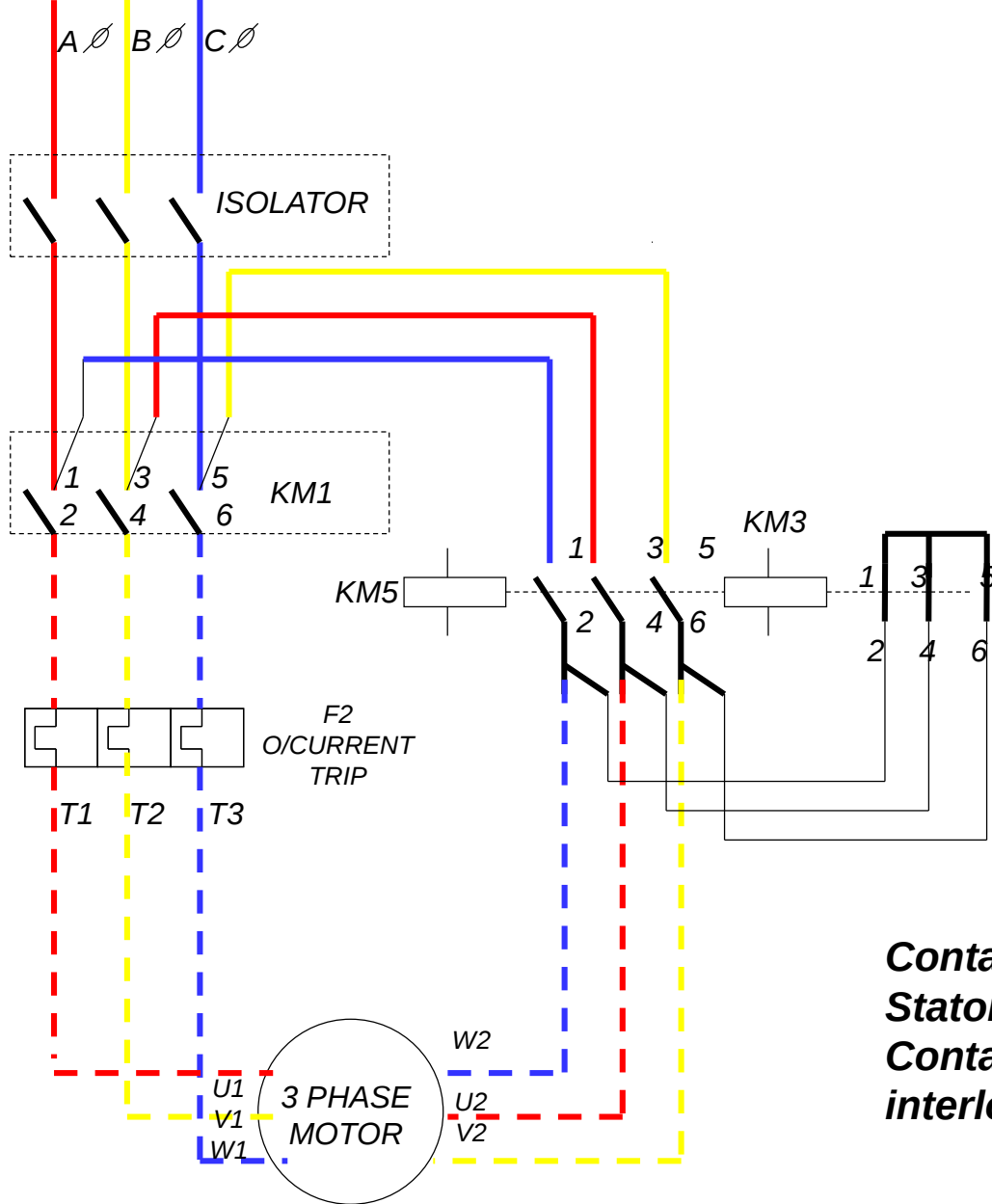


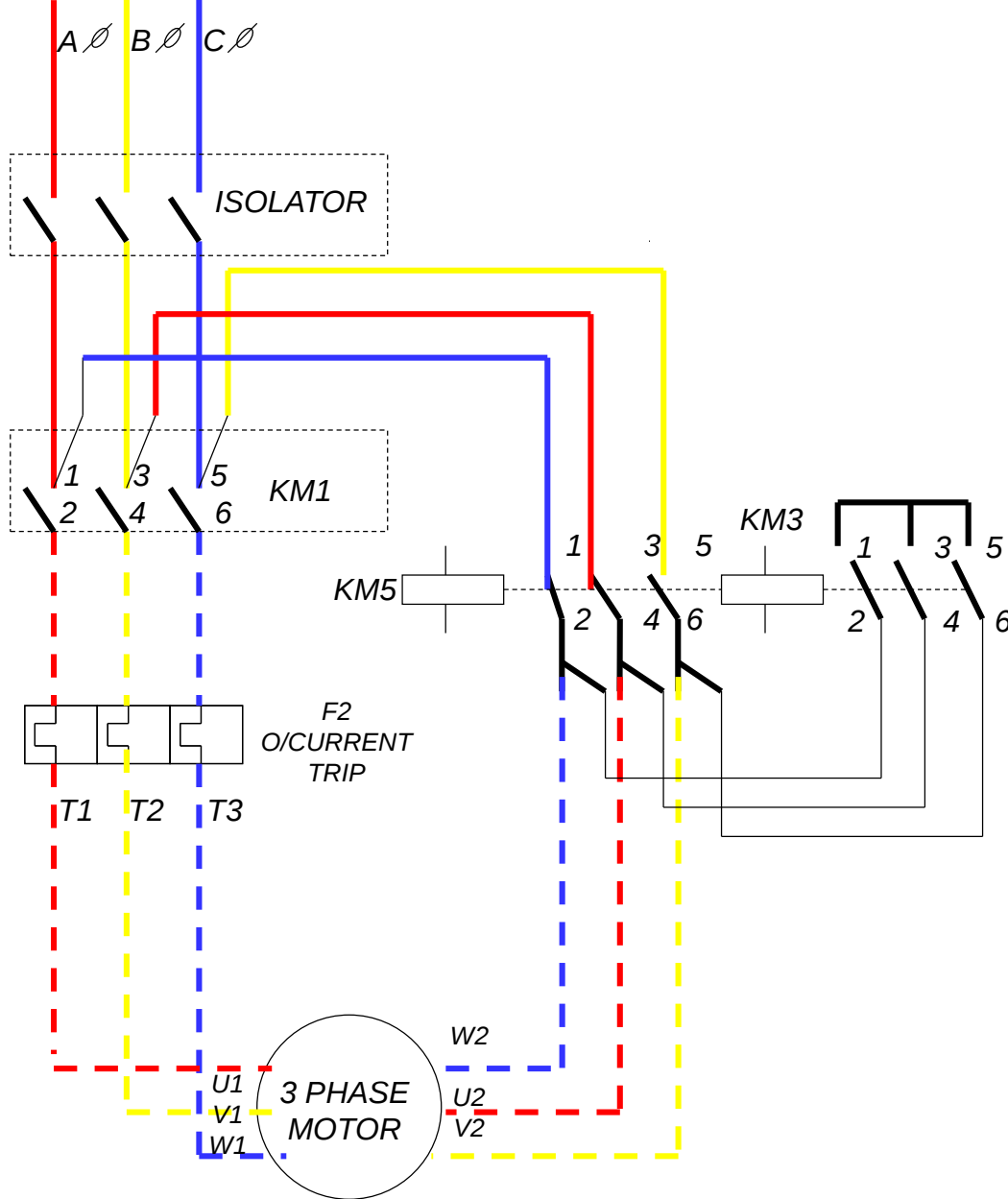






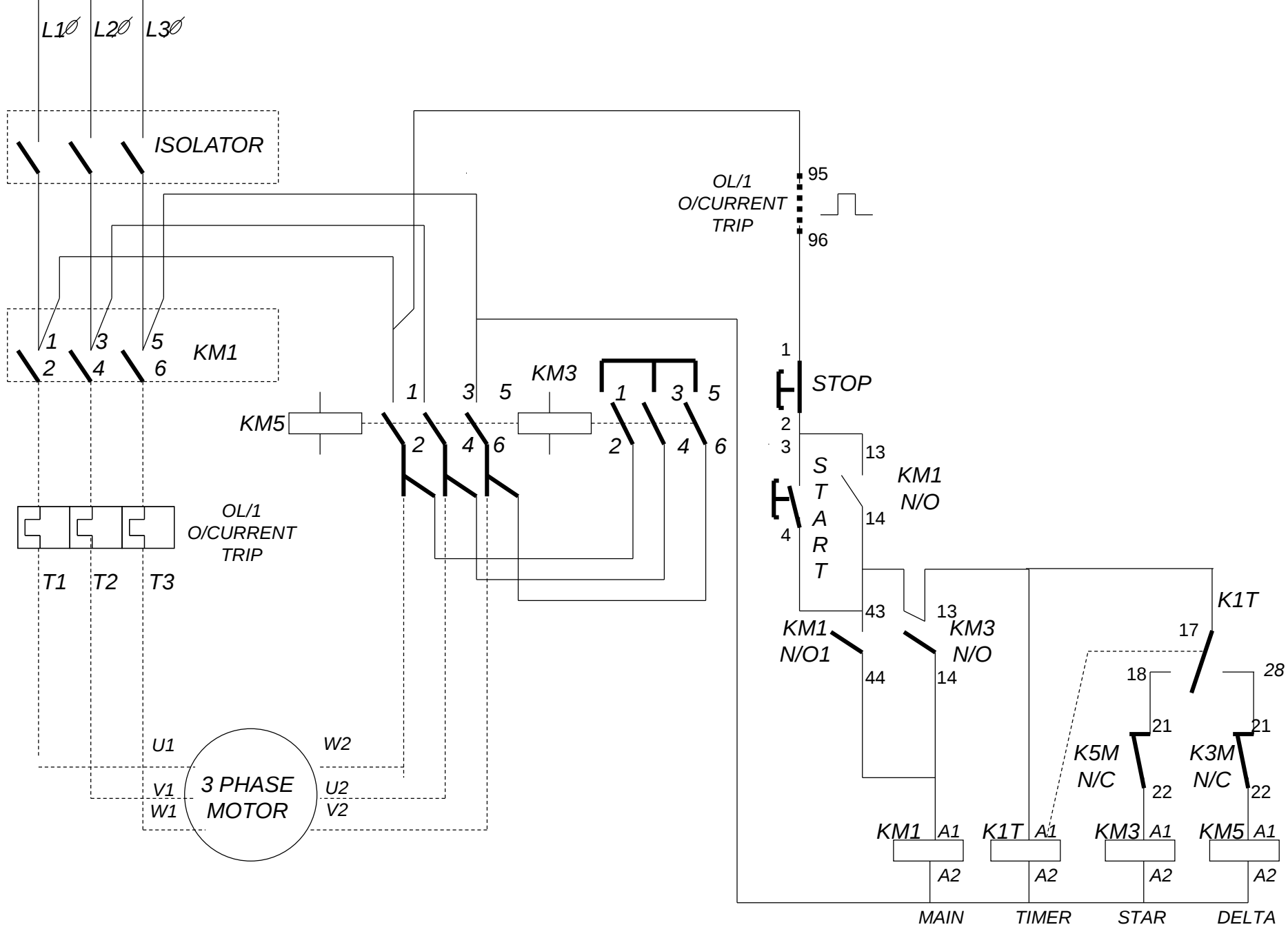


***Contactor KM3 energised connects motor
Stator coils in Star
Contactor KM5 remains de-energised due to
interlock***

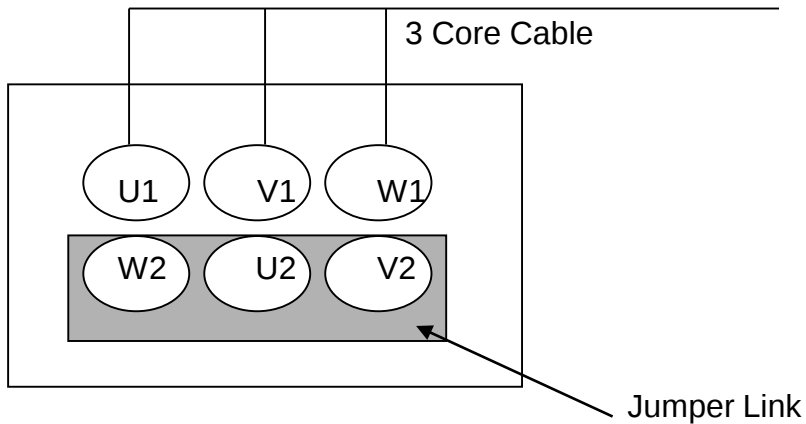
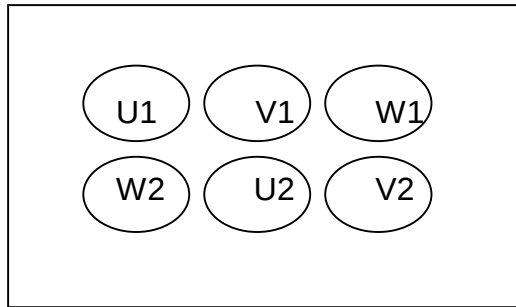


***KM5 energised connects motor
Stator coils in Delta***

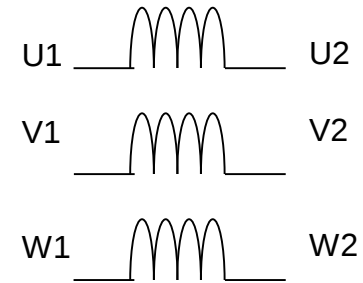
***KM3 remains de-energised via interlock
system***



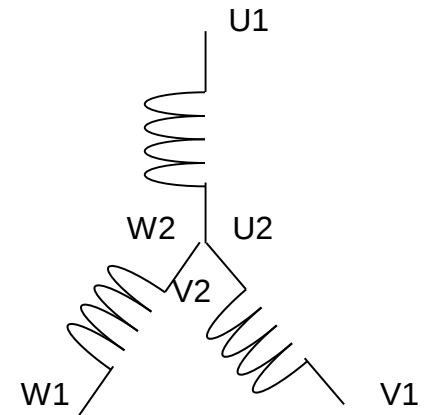
Normal Terminal Block



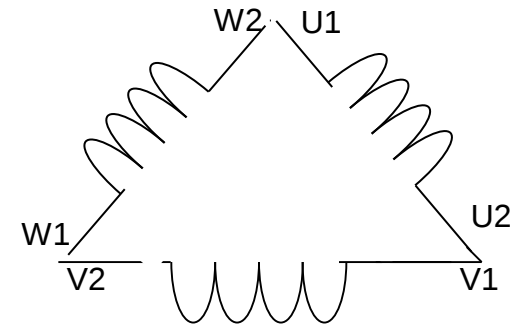
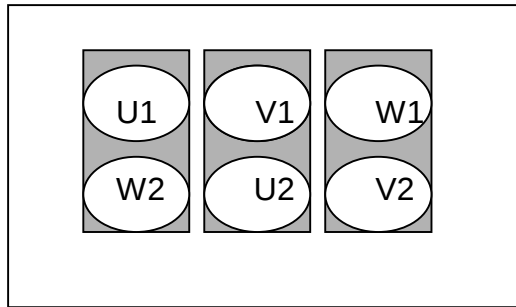
Star Connected Motor Connections



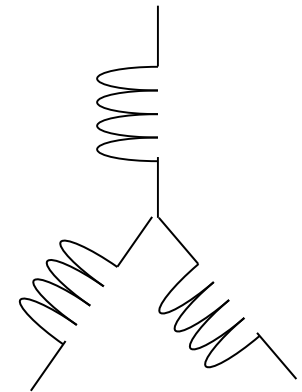
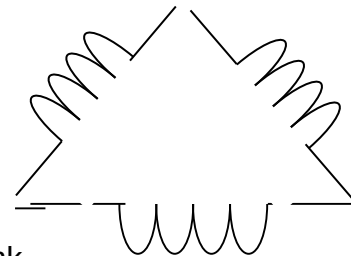
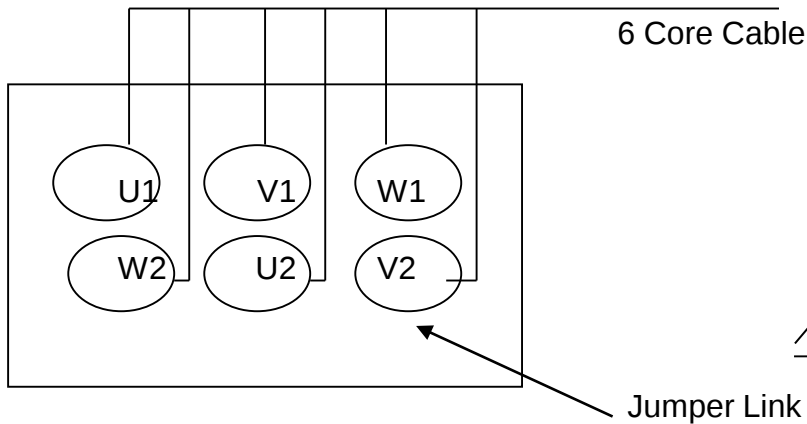
Motor Connections



Delta Connected Terminal Block



Motor Connections



Star / Delta Connected Terminal Block