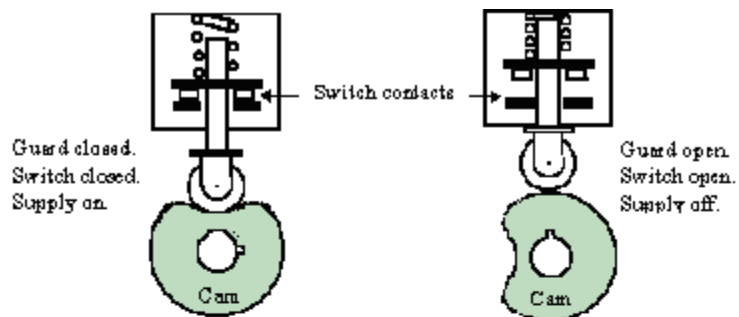
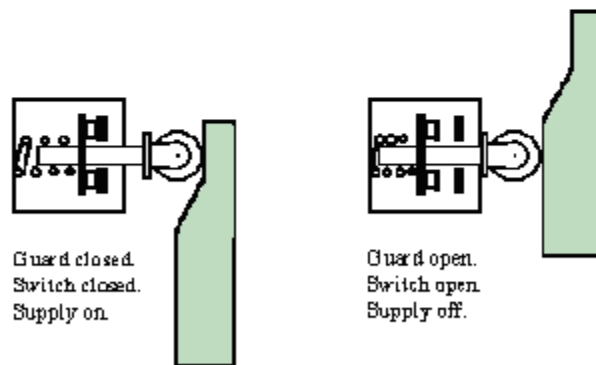






**Figure 1. Circular Cam, Positive Switch Actuation (Hinged Guards)**

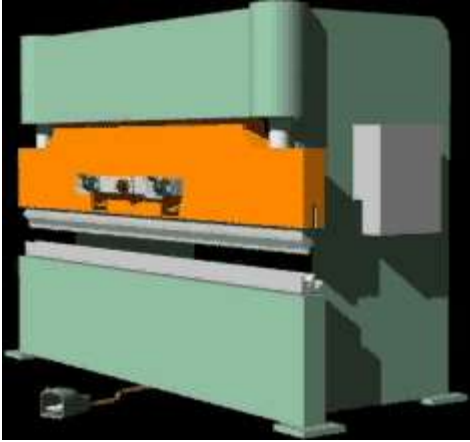


**Figure 2. Linear Cam, Positive Switch Actuation (Sliding Guards)**



[http://images.google.co.uk/imgres?imgurl=http://www.osha.gov/SLTC/etools/machineguarding/images/press\\_brake.jpg&imgrefurl=http://www.osha.gov/SLTC/etools/machineguarding/presses/press\\_brake.html&usg=\\_\\_qlELd\\_wwPoRw76gTM\\_mG9Bq9sBE=&h=224&w=250&sz=11&hl=en&start=18&um=1&tbnid=WVYgnq-hK4\\_85M:&tbnh=99&tbnw=111&prev=/images%3Fq%3DMACHINE%2BGUARDing%2Bbasics%26hl%3Den%26um%3D1](http://images.google.co.uk/imgres?imgurl=http://www.osha.gov/SLTC/etools/machineguarding/images/press_brake.jpg&imgrefurl=http://www.osha.gov/SLTC/etools/machineguarding/presses/press_brake.html&usg=__qlELd_wwPoRw76gTM_mG9Bq9sBE=&h=224&w=250&sz=11&hl=en&start=18&um=1&tbnid=WVYgnq-hK4_85M:&tbnh=99&tbnw=111&prev=/images%3Fq%3DMACHINE%2BGUARDing%2Bbasics%26hl%3Den%26um%3D1)





[http://images.google.co.uk/imgres?imgurl=http://www.osha.gov/SLTC/etools/machineguarding/images/press\\_brake.jpg&imgrefurl=http://www.osha.gov/SLTC/etools/machineguarding/presses/press\\_brake.html&usg=\\_\\_qlELd\\_wwPoRw76gTM\\_mG9Bq9sBE=&h=224&w=250&sz=11&hl=en&start=18&um=1&tbnid=WVYgnq-hK4\\_85M:&tbnh=99&tbnw=111&prev=/images%3Fq%3DMACHINE%2BGUARDing%2Bbasics%26hl%3Den%26um%3D1](http://images.google.co.uk/imgres?imgurl=http://www.osha.gov/SLTC/etools/machineguarding/images/press_brake.jpg&imgrefurl=http://www.osha.gov/SLTC/etools/machineguarding/presses/press_brake.html&usg=__qlELd_wwPoRw76gTM_mG9Bq9sBE=&h=224&w=250&sz=11&hl=en&start=18&um=1&tbnid=WVYgnq-hK4_85M:&tbnh=99&tbnw=111&prev=/images%3Fq%3DMACHINE%2BGUARDing%2Bbasics%26hl%3Den%26um%3D1)