

A		B		C		D	
DO NOT SCALE IF IN ANY DOUBT-ASK							
1 CHISEL EDGE OUTER CORNER NOMINAL RELIEF ANGLE OUTER CORNER WEB BODY Ø CLEARANCE HEEL LAND POINT LIP Lg POINT ANGLE 118°							
2 LAND LEAD OF HELIX FLUTE LENGTH BODY SHANK MORSE TAPER TANG							
3 LAND LEAD OF HELIX FLUTE LENGTH BODY SHANK MORSE TAPER TANG							
4 ALL DIMENSIONS IN INCHES REMOVE ALL SHARP EDGES & BURRS PROJECTION REPORT ANY ERRORS NAME PARTNº TWIST DRILL MAT'L FINISH Nº OFF TOLERANCES UNLESS OTHERWISE STATED DIMENSIONS TO TWO DECIMAL PLACE (0.00) ± 0.010" DIMENSIONS TO THREE DECIMAL PLACES (0.000) ± 0.002" ALL OTHER DIMENSIONS ± 1/64" UNLESS STATED ANGULAR DIMENSIONS ± 1° PHASE 2 DRILL NOMENCLATURE CME29-17 SHARPENING DRILLS SCALE NTS DATE 28-11-11 DRAWN E.CODY CHKD DWG Nº tba SHEET 1 of 1 A4							
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