

		A		B		C		D	
		DO NOT SCALE IF IN ANY DOUBT-ASK							
WELD PREP DETAIL TO BS499 SCALE 2:1 ASSEMBLY SHOWING BUTT WELD									
REMOVE ALL SHARP EDGES & BURRS ALL CHAMFERS 1/32 @ 45° MATERIAL: Ø1½ NB SCH 80 ASTM A106 GRADE B CARBON STEEL PIPE ALL DIMENSIONS IN INCHES REMOVE ALL SHARP EDGES & BURRS REPORT ANY ERRORS PROJECTION NAME PART NO MAT'L FINISH NO OFF 1 OFF Turning Exercise UNLESS OTHERWISE STATED DIMENSIONS TO TWO DECIMAL PLACE (0.00) ± 0.010" DIMENSIONS TO THREE DECIMAL PLACES (0.000) ± 0.002" ALL OTHER DIMENSIONS ± 1/64" UNLESS STATED ANGULAR DIMENSIONS ± 1° TOLERANCES 63 μm ± 1° PHASE 2 WELD PREP CME29 -1a,2abc,3a,10 & 12 SCALE 1:1 DATE 08-11-11 DRAWN E.CODY DWG NO tba SHEET 1 of 1 A4									
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