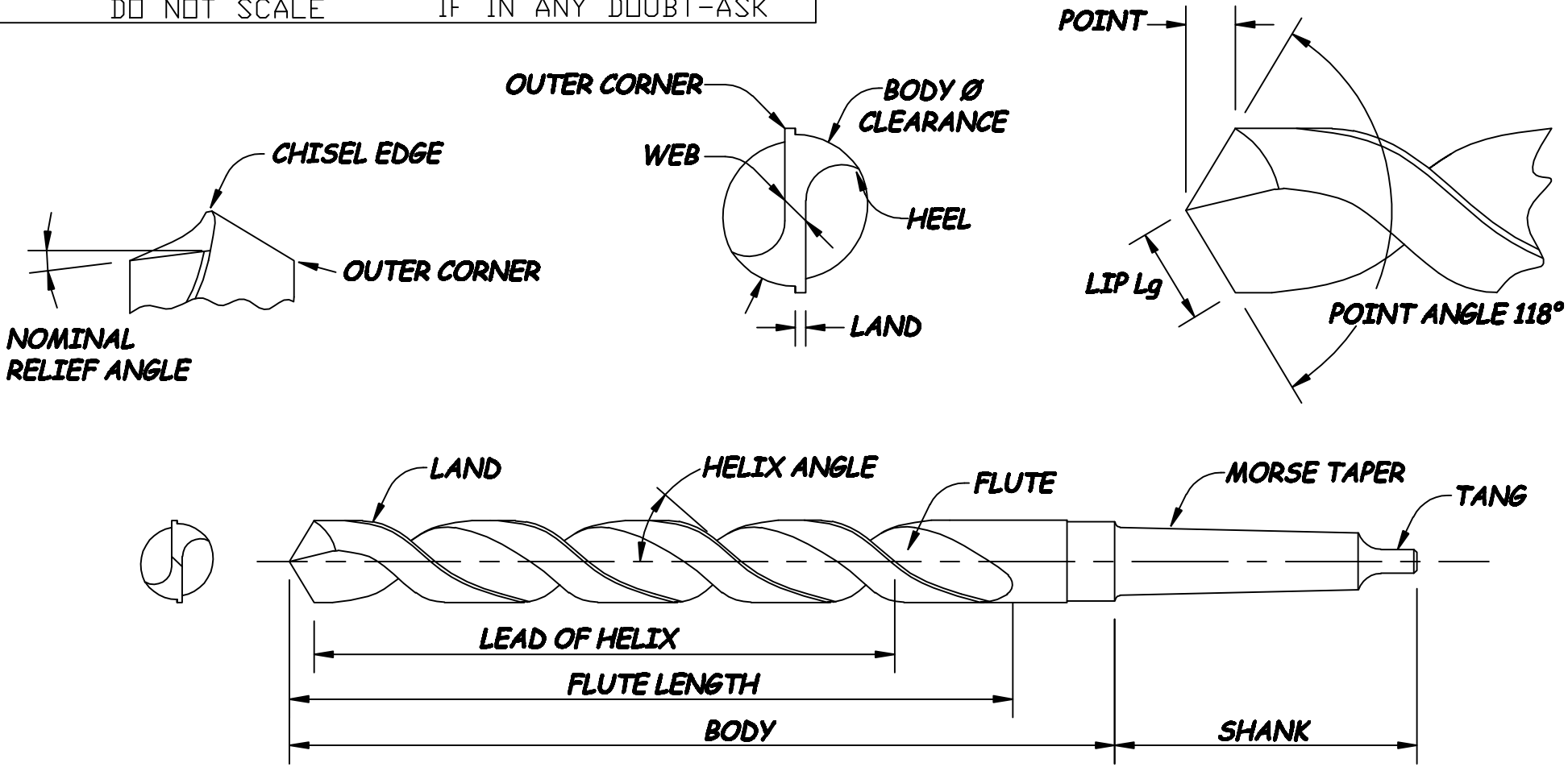
A	B	C	D
DO NOT SCALE	IF IN ANY DOUBT-ASK		



INSTRUCTIONS:
GRIND DRILL TO 118° ENSURE ALL CLEARANCES ARE APPLIED
ALSO CHECK THE OUTER CORNERS ARE EQUAL ON THE GAUGE

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ALL DIMENSIONS IN INCHES REMOVE ALL SHARP EDGES & BURRS	PROJECTION REPORT ANY ERRORS	NAME	TWIST DRILL
		PART Nº	
		MAT'L	
		FINISH	
		Nº OFF	

TOLERANCES	DESCRIPTION			
UNLESS OTHERWISE STATED DIMENSIONS TO TWO DECIMAL PLACE (0.00) ± 0.010" DIMENSIONS TO THREE DECIMAL PLACES (0.000) ± 0.002" ALL OTHER DIMENSIONS ± 1/64" UNLESS STATED ANGULAR DIMENSIONS ± 1°	PHASE 2 DRILL NOMENCLATURE CME29-17 SHARPENING DRILLS			
	SCALE	NTS	DATE	28-11-11
	DRAWN	E.CODY	CHKD	
	DWG Nº	tba	SHEET 1of1	A4