## **LESSON PLAN**

LESSON PLAN NUMBER: 6 Department: AMA Phase 2 Core Mechanical

Aim: To gain knowledge and understanding of Machine Shop Appreciation CME29

Topic: Phase 2 ROA Core Mechanical – Machine Shop Appreciation CME29

**Previous Knowledge**: Phase 1

Target	Record of				Resources		
Time	Achievement Reference	Objectives/Content	Tutor Activity	Learner Activity	Handouts	Equipment	Assessment
Session 1 1.40 hrs (Subject to TTE Lunch & Break Rota)	CME29 Machineshop Appreciation Manufacturing a pipe section & preparing the weld Prep' to BS499 Turning, Taper Turning Surface Finish, Specific Tolerances	Practical Session  Objective 1- ( <i>Pipe Section</i> )  Introduction  H&S, the various hand and machine tools used, measure, mark, prepare piece for manufacture	Set out the days objectives  Re-cap planning  Tool-Box Talk  Explain the risks  Technical support	Check the machine Re-cap plan safe operation of the lathe	<u>Drawing</u>	Workshop tools Precision measuring tools	Observation Product
Session 2 1.40 hrs (Subject to TTE Lunch & Break Rota)	CME29 Machineshop Appreciation Manufacturing a pipe section & preparing the weld Prep' to BS499	Practical Session Objective 2 - ( <i>Pipe Section</i> ) Turning Tapered diameters finishing	Recap/ Bridge last session, intro this session Technical support	safe operation of the lathe observation setting the tailstock true Interim inspection	<u>Drawing</u>	Workshop tools Precision measuring tools	Observation Product
Session 3 1.40 hrs (Subject to TTE Lunch & Break Rota)	CME29 Machineshop Appreciation Manufacturing a pipe section & preparing the weld Prep' to BS499	Practical Session Objective 3 - ( <i>Pipe Section</i> ) Turning Facing Chamfers	Recap/ Bridge last session, intro this session Technical support E	safe operation of the lathe turning operations Final inspection	<u>Drawing</u>	Workshop tools Precision measuring tools	Observation Product
Session 4 1.40 hrs (Subject to TTE Lunch & Break Rota)	CME29 Machineshop Appreciation Manufacturing a pipe section & preparing the weld Prep' to BS499	Practical Session Objective 4 - ( <i>Pipe Section</i> ) Boring Chamfering	Recap/ Bridge last session, intro this session Technical support Examination of product feedback	safe operation of the lathe turning operations Final inspection	<u>Drawing</u>	Workshop tools Precision measuring tools	Observation Product

Equality & Diversity	Differentiated Learning Activities (Highlight or tick where applicable)						
<b>Challenge stereotypes by:</b>	■ Mix of individual, paired and group work.   □						
• Using non discriminatory language.	■ Variety of activities for different learning styles. □						
• Using diverse images, names & scenarios.	• Learner support.						
Promote a positive learning environment by:	• Targeted differentiated questioning to check learning with prompts/leads to support less able learners. □  Specific Differentiation activities:						
• Being a positive role model.	By Extension □						
• Encouraging collaborative work.	(For example additional practical tasks after completion of ROA content for the most able)						
• Valuing individual characteristics and experiences.	<ul> <li>By Group Work □</li> <li>(For example grouping learners of mixed ability y to support each other within the peer group)</li> <li>By Content. □</li> </ul>						
• Encouraging learners to participate.							
• Nurturing mutual respect.	(For example study different materials within the same topic area)						
• Promoting positive behaviour.	By Activities. □						
<b>Promote inclusion by:</b>	(For example study the same content but do different activities)						
• Anticipating and addressing potential barriers to learning.	• By Gradation □ ( for example the same information and activities are given as the activity becomes progressively more difficult						
• Using accessible resources.	only the more able complete the difficult tasks)						
Individual Learner / Group Targeted Needs / Strategies							
(List details where applicable)							