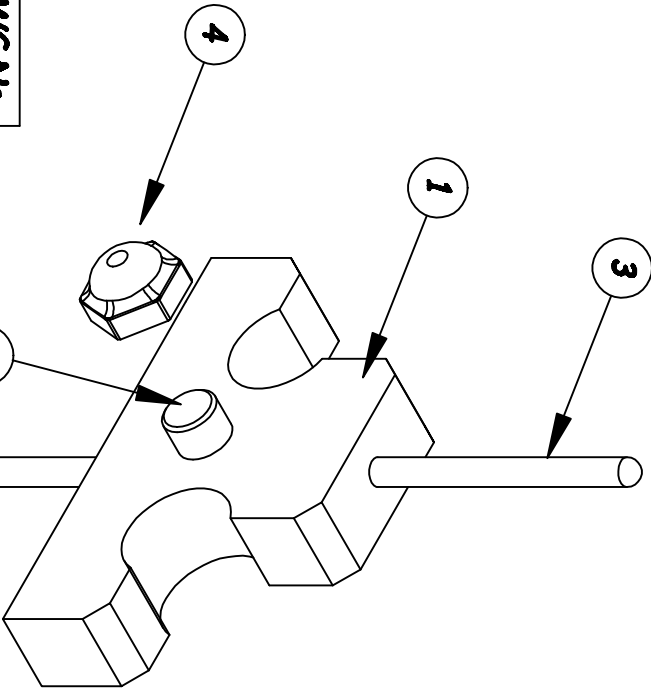


A		B		C		D	
DO NOT SCALE				IF IN ANY DOUBT-ASK			

1



2

3

4

No	PART	DWG No
1	BODY	VQ/AS2.1
2	LOCKING STUD	VQ/AS2.2.1
3	DEPTH ROD	VQ/AS2.2.2
4	M8 DOMED NUT	VQ/AS2.3

	DATUM FACE
	SURFACE FINISH 1.6µm
	CYLINDRICITY 0.05
	TOTAL RUNOUT 0.05
	REAMED HOLES TO H8
	PERPENDICULARITY 0.25
	ANGULAR ±1°

THREADS TO MEET
BS MEDIUM FIT

TOLERANCES		DESCRIPTION	
DIMENSIONS ARE IN MILLIMETERS		FITTING ASSESSMENT 2	
UNLESS OTHERWISE STATED GENERAL TOLERANCE ± 0.25mm		DEPTH GAUGE	
ANGULAR DIMENSIONS ± 1°			
PROJECTION		NAME	
PART No		ASSEMBLY	
MAT'L			
FINISH			
REPORT ANY ERRORS		No OFF	
Geometrical tolerances added			
30.04.08			
GRID DATE		ALTERATION	
4			

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DRAWN	E.CODY	DATE	14-9-08
SCALE	1:1	DWG No	VQ/AS2.3
CHKD		SHEET	1 of 3
			A4