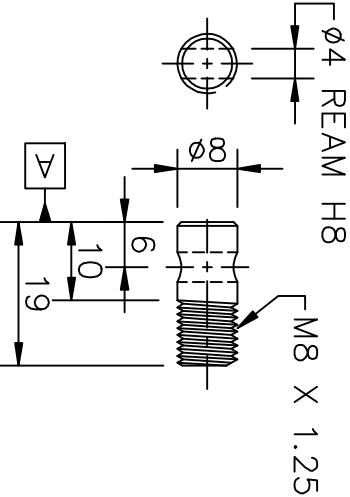
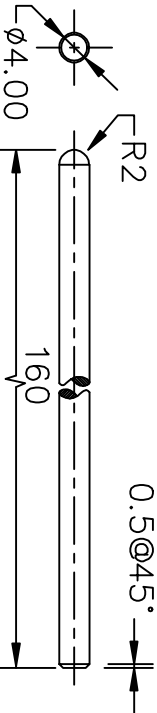
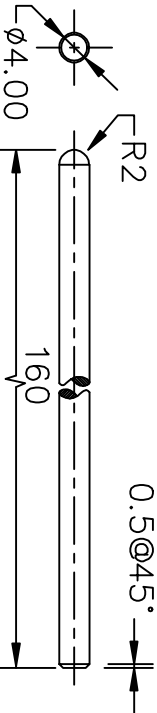
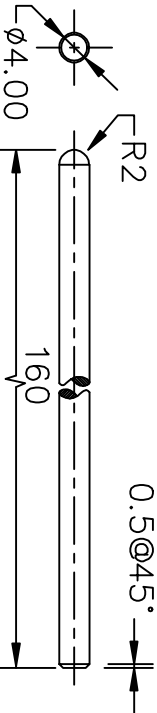


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DO NOT SCALE				IF IN ANY DOUBT—ASK																			
1 TITLE: LOCKING STUD MAT'L: LOW CARBON STEEL PART N^o: VQ/AS2.2.1 QTY: 1 OFF  <tr><td colspan="4"> 2 TITLE: DEPTH ROD MAT'L: HIGH CARBON STEEL PART N^o: VQ/AS2.2.2 QTY: 1 OFF  <tr><td colspan="4"> 3 <u>MANUFACTURING NOTES</u> * PREPARE END BY FILING CHAMFER TO START THREAD * THREAD BAR STOCK USING SPLIT DIE & STOCK * HOLDING ON STOCK HACKSAW TO LENGTH * LOCK STUD IN NUT TO FILE CHAMFER * MARK OUT THEN DRILL & REAM ø4 HOLE <u>MANUFACTURING NOTES</u> * PREPARE END BY FILING FLAT THEN CHAMFER * HOLDING ON STOCK HACKSAW TO LENGTH * GRIP SECURELY USING SOFT JAWS & FILE CHAMFER </td><td colspan="4"> TOLERANCES DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE STATED GENERAL TOLERANCE ± 0.25mm ANGULAR DIMENSIONS ± 1° TTE<i>Training Tomorrow's Engineers</i> www.tteftd.co.uk </td></tr><tr><td colspan="4"> 4 PROJECTION NAME PARTS PART N^o MAT'L FINISH REPORT ANY ERRORS N^o OFF Geometrical tolerances removed GRID DATE ALTERATION </td><td colspan="4"> FITTING ASSESSMENT 2 DEPTH GAUGE DRAWN E.CODY DATE 14-9-08 SCALE 1:1 DWG N^o VQ/AS2.2 REV 2 CHKD SHEET 3 of 3 A4 </td></tr></td></tr>				2 TITLE: DEPTH ROD MAT'L: HIGH CARBON STEEL PART N^o: VQ/AS2.2.2 QTY: 1 OFF  <tr><td colspan="4"> 3 <u>MANUFACTURING NOTES</u> * PREPARE END BY FILING CHAMFER TO START THREAD * THREAD BAR STOCK USING SPLIT DIE & STOCK * HOLDING ON STOCK HACKSAW TO LENGTH * LOCK STUD IN NUT TO FILE CHAMFER * MARK OUT THEN DRILL & REAM ø4 HOLE <u>MANUFACTURING NOTES</u> * PREPARE END BY FILING FLAT THEN CHAMFER * HOLDING ON STOCK HACKSAW TO LENGTH * GRIP SECURELY USING SOFT JAWS & FILE CHAMFER </td><td colspan="4"> TOLERANCES DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE STATED GENERAL TOLERANCE ± 0.25mm ANGULAR DIMENSIONS ± 1° TTE<i>Training Tomorrow's Engineers</i> www.tteftd.co.uk </td></tr> <tr><td colspan="4"> 4 PROJECTION NAME PARTS PART N^o MAT'L FINISH REPORT ANY ERRORS N^o OFF Geometrical tolerances removed GRID DATE ALTERATION </td><td colspan="4"> FITTING ASSESSMENT 2 DEPTH GAUGE DRAWN E.CODY DATE 14-9-08 SCALE 1:1 DWG N^o VQ/AS2.2 REV 2 CHKD SHEET 3 of 3 A4 </td></tr>				3 <u>MANUFACTURING NOTES</u> * PREPARE END BY FILING CHAMFER TO START THREAD * THREAD BAR STOCK USING SPLIT DIE & STOCK * HOLDING ON STOCK HACKSAW TO LENGTH * LOCK STUD IN NUT TO FILE CHAMFER * MARK OUT THEN DRILL & REAM ø4 HOLE <u>MANUFACTURING NOTES</u> * PREPARE END BY FILING FLAT THEN CHAMFER * HOLDING ON STOCK HACKSAW TO LENGTH * GRIP SECURELY USING SOFT JAWS & FILE CHAMFER				TOLERANCES DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE STATED GENERAL TOLERANCE ± 0.25mm ANGULAR DIMENSIONS ± 1° TTE<i>Training Tomorrow's Engineers</i> www.tteftd.co.uk				4 PROJECTION NAME PARTS PART N^o MAT'L FINISH REPORT ANY ERRORS N^o OFF Geometrical tolerances removed GRID DATE ALTERATION				FITTING ASSESSMENT 2 DEPTH GAUGE DRAWN E.CODY DATE 14-9-08 SCALE 1:1 DWG N^o VQ/AS2.2 REV 2 CHKD SHEET 3 of 3 A4			
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