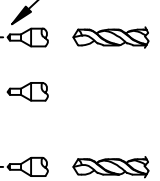
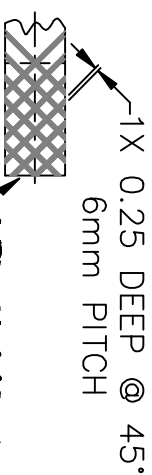
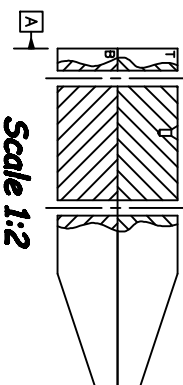
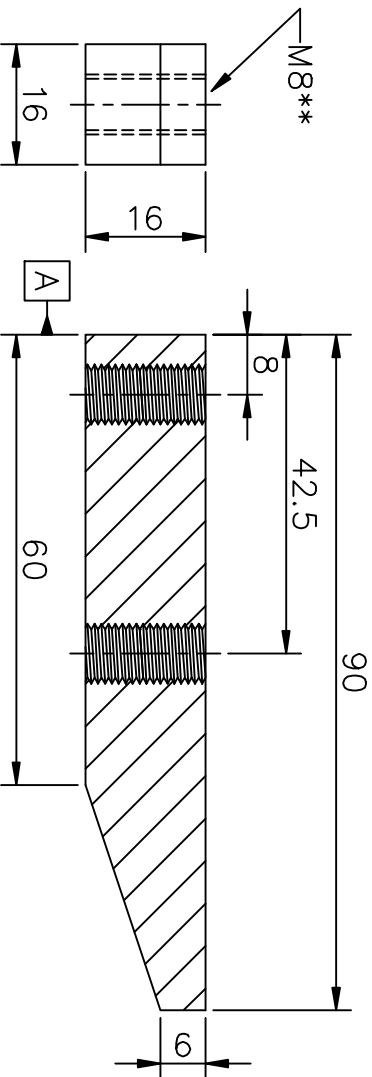


	A	B	C	D
	DO NOT SCALE IF IN ANY DOUBT—ASK			

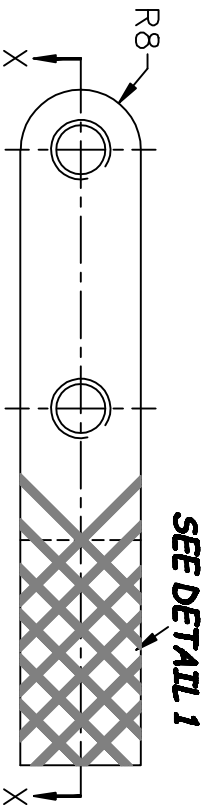
**** USE TOP CLAMP TO TRANSFER HOLES TO ENSURE ALIGNMENT**



SECTION ON X-X



DETAIL 1 (Optional Grip)
"Extension Activity"

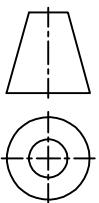


	DATUM FACE
	SURFACE FINISH 1.6 μM
	PERPENDICULARITY 0.25
	ANGULAR $\pm 1^\circ$

**THREADS TO MEET
BS MEDIUM FIT**

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TOLERANCES				DESCRIPTION			
DIMENSIONS ARE IN MILLIMETERS				TOOLMAKERS CLAMP			
UNLESS OTHERWISE STATED				FITTING & TURNING			
GENERAL TOLERANCE							
$\pm 0.25\text{mm}$							
ANGULAR DIMENSIONS $\pm 1^\circ$							
PROJECTION				NAME			
PART N ^o				CLAMP BOTTOM			
MAT'L				ROA.1.002			
FINISH				BMS			
N ^o OFF				NATURAL			
REPORT ANY ERRORS				1			
GRID DATE				ALTERATION			



4	Additional detail added