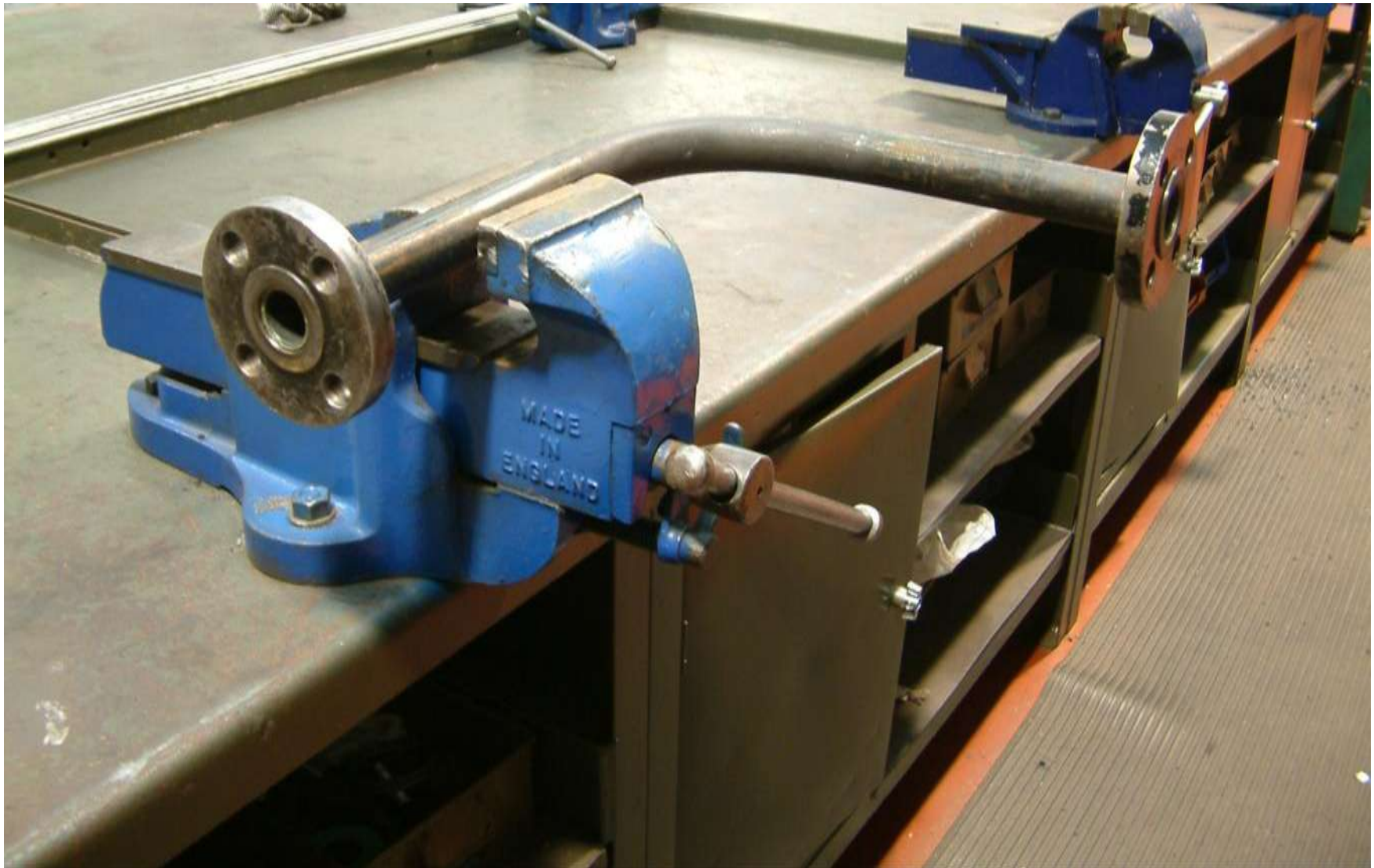
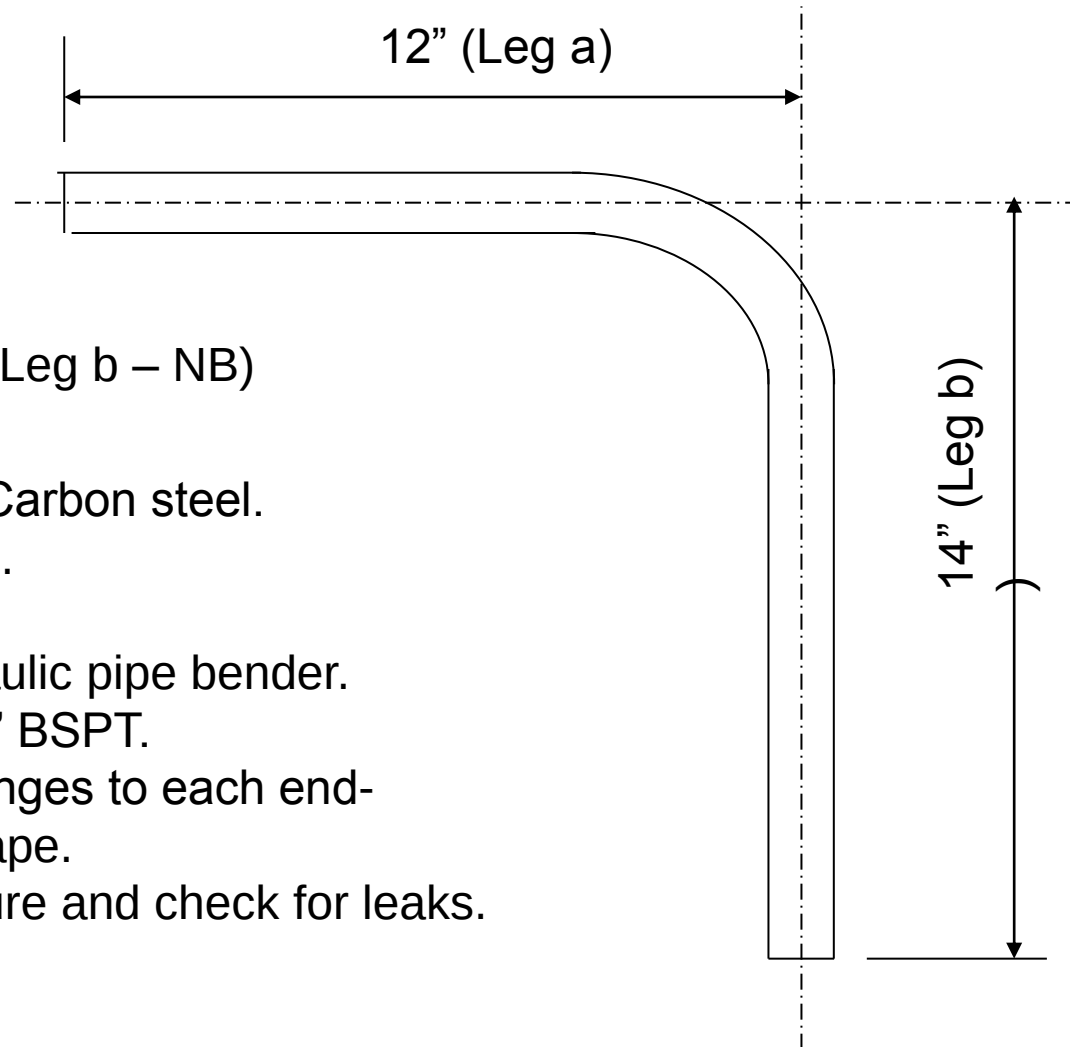


Pipe bending exercise



Pipe bending exercise



Length of pipe required:-
 $(\text{Leg a} - \text{NB}) + (\text{Leg b} - \text{NB})$

Pipe : 1" NB Schedule 40 Carbon steel.

Cut to size prior to bending.

Mark centre of bend.

Bend to 90deg using hydraulic pipe bender.

Thread each end of pipe 1" BSPT.

Fit 1" ASA 150 screwed flanges to each end-
sealed with PTFE thread tape.

Water test to 10 bar pressure and check for leaks.

Pipe to be cut with Hacksaw

Wear PPE at all times

Remove all sharp edges





ATTENTION
CHECKS AP MUST BE
CHECKED FULLY
KNIFE OPERATING

HOLE IDENTIFYING PLATE
LOCATE DIMENSIONS & CORRECT SIZE HOLES



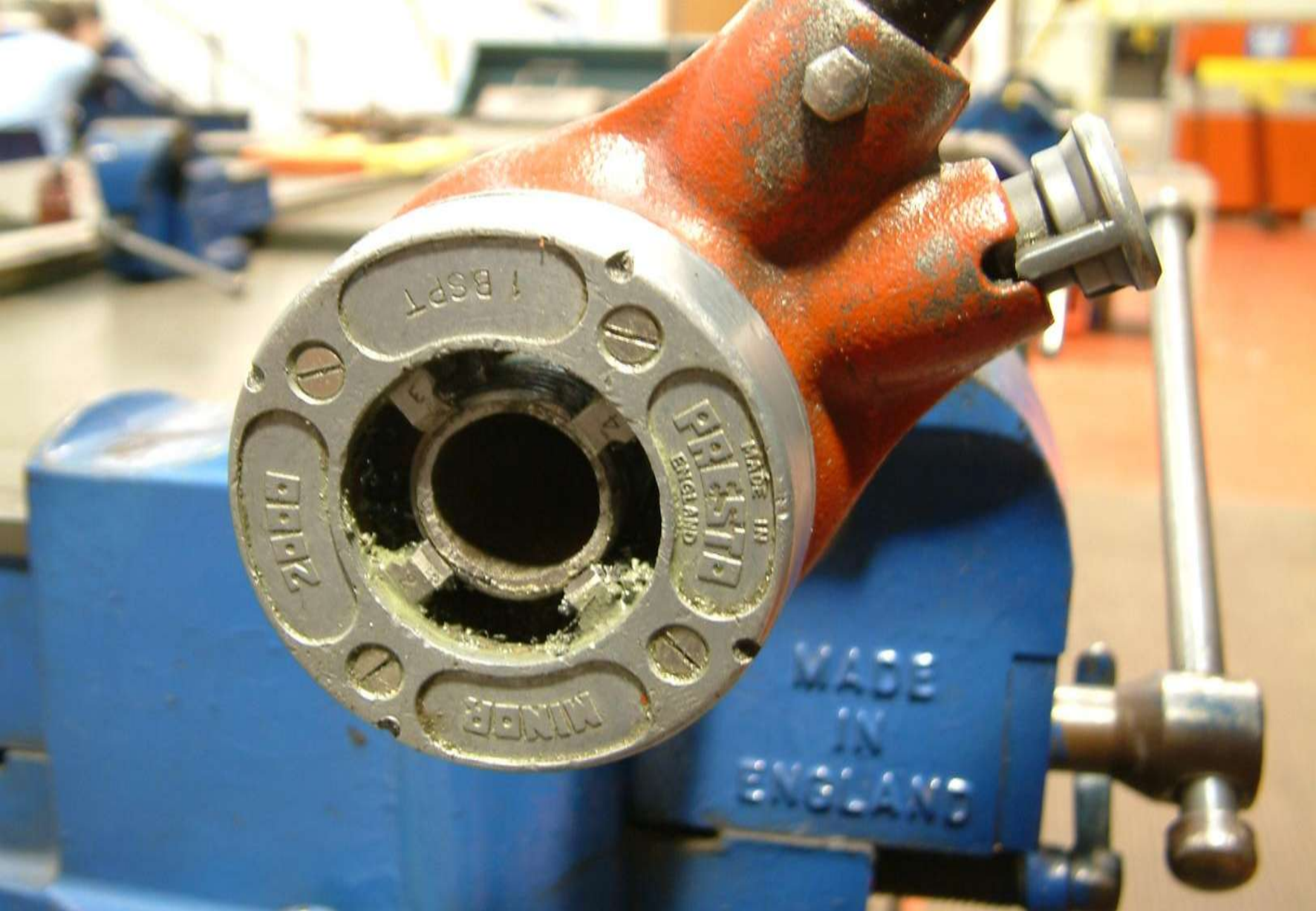
IDENTIFY
CAUTION
FORMER PINS IN CORN



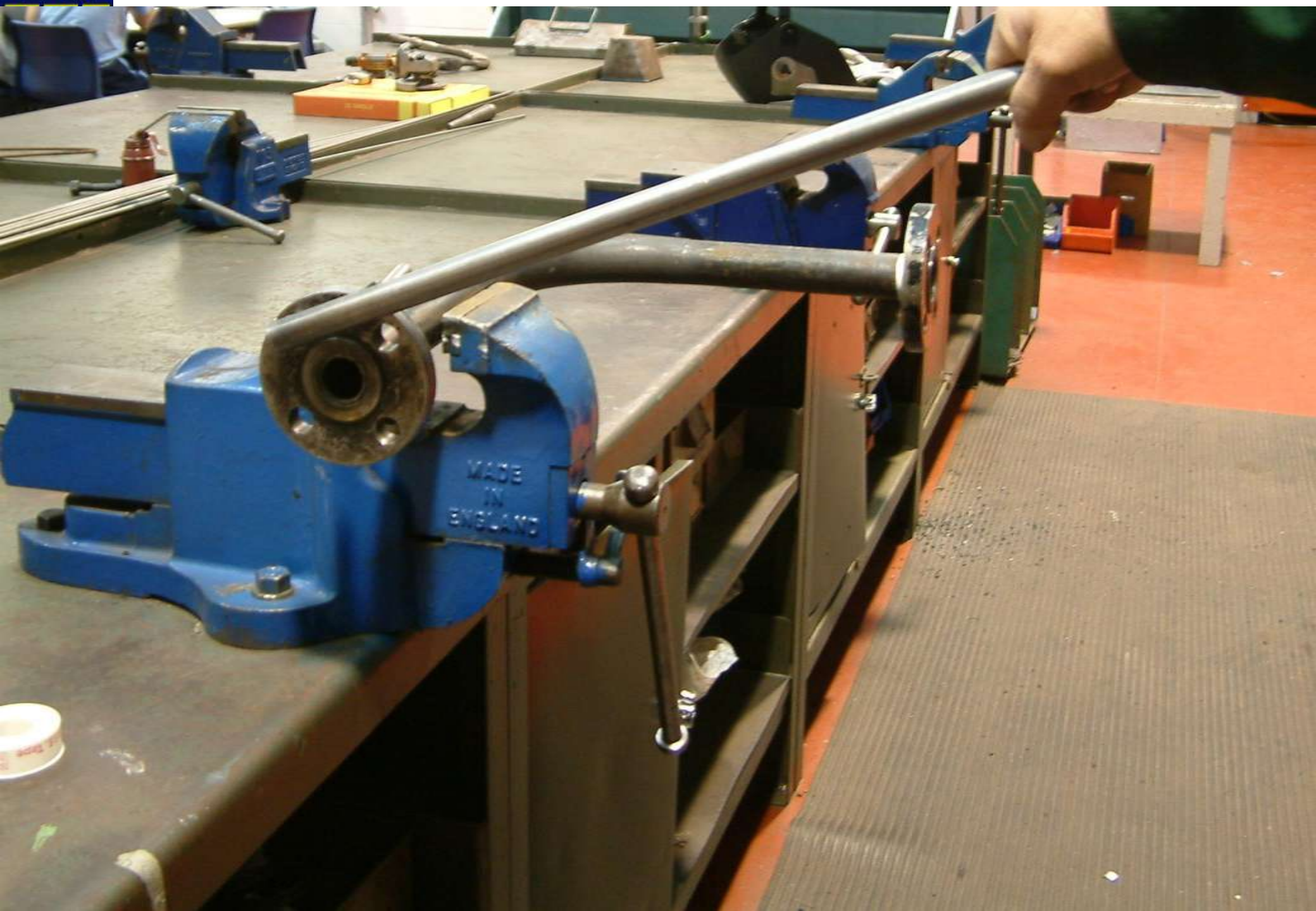


























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